

# INSTRUCTION MANUAL

SIL 3 Repeater Power Supply Hart, DIN-Rail and Termination Board, Models D5014S, D5014D



#### **Characteristics**

General Description: The single and dual channel Repeater Power Supply, D5014S and D5014D module is a high integrity analog input interface suitable for applications requiring SIL 3 level (according to IEC 61508:2010 Ed.2) in safety related systems for high risk industries. Provides a fully floating dc supply for energizing conventional 2 wires 4-20 mA, active or passive, transmitters located in Hazardous Area, and repeats the current in floating circuit to drive a Safe Area load. The circuit allows bi-directional communication signals, for Hart transmitters.

Mounting on standard DIN-Rail, with or without Power Bus, or on customized Termination Boards, in Safe Area / Non Hazardous Location or in Zone 2 / Class I, Division 2 or Class I, Zone 2.

#### Functional Safety Management Certification:

G.M. International is certified by TUV to conform to IEC61508:2010 part 1 clauses 5-6 for safety related systems up to and included SIL3.



**Technical Data** Supply: 24 Vdc nom (18 to 30 Vdc) reverse polarity protected, ripple within voltage limits ≤ 5 Vpp, 2 A time lag fuse internally protected. Current consumption @ 24 V: 90 mA for 2 channels D5014D, 45 mA for 1 channel D5014S with 20 mA output typical Power dissipation: 1.35 W for 2 channels D5014D, 0.675 W for 1 channel D5014S with 24 V supply voltage and 20 mA output typical. Isolation (Test Voltage): I.S. In/Out 2.5 KV; I.S. In/Supply 2.5 KV; I.S. In/I.S. In 500 V; Out/Supply 500 V; Out/Out 500 V. Input: 4 to 20 mA (separately powered input, voltage drop < 0.5 V) or 4 to 20 mA (2 wires Tx current limited at ~ 25 mA), reading range 0 to 24 mA. Transmitter line voltage: 15.0 V typical at 20 mA with max. 20 mVrms ripple on 0.5 to 2.5 KHz frequency band, 14.5 V minimum. Output: 4 to 20 mA, on max. 550 Ω load in source mode (typical 12 V compliance); V min. 8 V at 0 Ω load V max. 30 V in sink mode, current limited at ≈ 25 mA or 1 to 5 V on internal 250 Ω shunt (or 2 to 10 V on internal 500 Ω shunt on request). Response time: 5 ms (0 to 100 % step change). **Output ripple:**  $\leq$  20 mVrms on 250  $\Omega$  communication load on 0.5 to 2.5 KHz band. Frequency response: 0.5 to 2.5 KHz bidirectional within 3 dB (Hart protocol). Performance: Ref. Conditions 24 V supply, 250 Ω load, 23 ± 1 °C ambient temperature. Calibration accuracy:  $\leq \pm 0.1$  % of full scale. Linearity error: ≤ ± 0.05 % of full scale. Supply voltage influence:  $\leq \pm 0.02$  % of full scale for a min to max supply change. Load influence:  $\leq \pm 0.02$  % of full scale for a 0 to 100 % load resistance change. Temperature influence:  $\leq \pm 0.01$  % of full scale on zero and span for a 1 °C change. Compatibility: CE mark compliant, conforms to Directive: 2014/34/EU ATEX, 2014/30/EU EMC, 2014/35/EU LVD, 2011/65/EU RoHS. Environmental conditions: Operating: temperature limits - 40 to + 70 °C, relative humidity 95 %, up to 55 °C. Storage: temperature limits - 45 to + 80 °C. Safety Description: 🐵 c 🕕 us 😥 🔭 🔝 🖬 🗽 🚇 {εx} IECEx KR ATEX: II 3(1)G Ex nA [ia Ga] IIC T4 Gc, II (1)D [Ex ia Da] IIIC, I (M1) [Ex ia Ma] I IECEx / INMETRO / NEPSI: Ex nA [ia Ga] IIC T4 Gc, [Ex ia Da] IIIC, [Ex ia Ma] I UL: NI / I / 2 / ABCD / T4, AIS / I, II, III / 1 / ABCDEFG, AEx nA [ia Ga] IIC T4 Gc C-UL: NI / I / 2 / ABCD / T4, AIS / I, II, III / 1 / ABCDEFG, Ex nA [ia Ga] IIC T4 Gc FM: NI-AIS / I / 2 / ABCD / T4, AIS / I,II,III / 1 / ABCDEFG, I / 2 / AEx nA [ia] / IIC / T4 FMC: NI-AIS / I / 2 / ABCD / T4, AIS / I,II,III / 1 / ABCDEFG, I / 2 / Ex nA [ia] / IIC / T4 EAC-EX: 2ExnA[ia]IICT4 X UKR TR n. 898: 2ExnAialICT4 X, Exial X associated apparatus and non-sparking electrical equipment. Uo/Voc = 25.9 V, lo/Isc = 92 mA, Po/Po = 594 mW at terminals 7-8, 9-10. Uo/Voc = 1.1 V, Io/Isc = 56 mA, Po/Po = 16 mW at terminals 8-11, 10-12. Ui/Vmax = 30 V, li/Imax = 128 mA, Ci = 0 nF, Li = 0 nH at terminals 8-11, 10-12. Um = 250 Vrms, -40 °C ≤ Ta ≤ 70 °C. Approvals: BVS 10 ATEX E 113 X conforms to EN60079-0, EN60079-11, EN60079-15. IECEx BVS 10.0072 X conforms to IEC60079-0, IEC60079-11, IEC60079-15. INMETRO DNV 13.0109 X conforms to ABNT NBR IEC60079-0, ABNT NBR IEC60079-11, ABNT NBR IEC60079-15, ABNT NBR IEC60079-26. UL & C-UL E222308 conforms to UL913, UL 60079-0, UL60079-11, UL60079-15, ANSI/ISA 12.12.01 for UL and CSA-C22.2 No.157-92, CSA-E60079-0, CSA-E60079-11, CSA-C22.2 No. 213 and CSA-E60079-15 for C-UL. FM 3046304 and FMC 3046304C conforms to Class 3600, 3610, 3810, 3611 ANSI/ISA-60079-0, ANSI/ISA-60079-11, ANSI/ISA-60079-15, C22.2 No.142, C22.2 No.157, C22.2 No.213, C22.2 No. 60079-0, C22.2 No. 60079-11, C22.2 No. 60079-15. C-IT.ME92.B.00206 conforms to GOST 30852.0, 30852.10, 30852.14. СЦ 16.0036 X conforms to ДСТУ 7113, ГОСТ 22782.5-78, ДСТУ IEC 60079-15. GYJ14.1406X conforms to GB3836.1, GB3836.4; GB3836.8, GB3836.20. TC21005 for TIIS approval. TÜV Certificate No. C-IS-236198-04, SIL 2 / SIL 3 conforms to IEC61508:2010 Ed.2. TÜV Certificate No. C-IS-236198-09, SIL 3 Functional Safety Certificate conforms to IEC61508:2010 Ed.2, for Management of Functional Safety. DNV No.A-13625 and KR No. MIL20769-EL002 Certificates for maritime applications. Mounting: T35 DIN-Rail according to EN50022, with or without Power Bus or on customized Termination Board. Weight: about 155 g D5014D, 130 g D5014S. Connection: by polarized plug-in disconnect screw terminal blocks to accomodate terminations up to 2.5 mm<sup>2</sup>.

Location: installation in Safe Area/Non Hazardous Locations or Zone 2, Group IIC T4 or Class I, Division 2, Group A,B,C,D, T4 or Class I, Zone 2, Group IIC, T4. Protection class: IP 20.

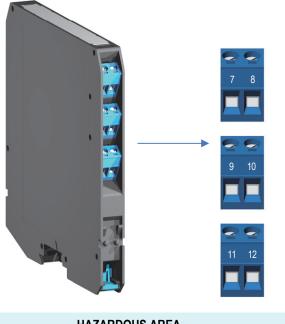
Dimensions: Width 12.5 mm, Depth 123 mm, Height 120 mm.

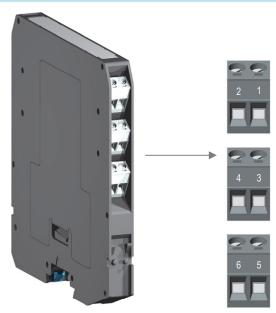
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Ordering Information         Model:       D5014       Operation         1 channel       S       Connector JDFT049       Cover and fix MCHP196         2 channels       D       Terminal block male MOR017       Terminal block female MOR022         Connector JDFT049       Cover and fix MCHP196         Terminal block male MOR017       Terminal block female MOR022         Cover and fix MCHP196         Terminal block male MOR017       Terminal block female MOR022         Cover and fix MCHP196         Terminal block male MOR017       Terminal block female MOR022         OPUR 01         • SIL 3 according to IEC 61508:2010 Ed 2 for Tproof = 1 / 10 yrs (\$10% />10 % of total SIF).         • SIL 2 according to IEC 61508:2010 Ed 2 for Tproof = 1 / 10 yrs (\$10% />10 % of total SIF).         • PFDavg (1 year) 6.69 E-05, SFF 90.47 %.         • Systematic capability SIL 3         • Colspan="2">• Input fom Zone 0 (Zone 20), installation in Zone 2.         • Applic Mole Colspan="2">• Input and Output signal Active-Passive / Source-Sink         • Input and Output short circuit proof.         • Input and Output short circuit proof.         • High Accuracy.         • Infield							
Induct.       Doi 14         1 channel       S         2 channels       D         Connector JDFT049 Terminal block male MOR017         Cover and fix MCHP196 Terminal block female MOR022         Terminal block female MOR022         Connector JDFT049 Terminal block female MOR022         Cover and fix MCHP196 Terminal block female MOR022         Terminal block female MOR022         Connector JDFT049 Terminal block female MOR022         Cover and fix MCHP196 Terminal block female MOR022         Terminal block female MOR022         Cover and fix MCHP196 Terminal block female MOR022         SIL 3 according to IEC 61508:2010 Ed 2 for Tproof = 1/10 yrs (≤10% />10 % of total SIF).          9 FDBayg (1 year) 6:69 E-05, SFF 90.47 %.            9 yrs (1 war) 6:09 E-00, SFF 90.47 %.            9 yrs (1 war) 6:09 E-00, SFF 90.47 %.            9 yrs (1 war) 6:09 E-00, SFF 90.47 %.            9 yrs (1 war) 6:09 E-00, SFF 90.47 %. <th colspan="7">Ordering Information</th>	Ordering Information						
<ul> <li>SIL 3 according to IEC 61508:2010 Ed.2 for Tproof = 1 / 10 yrs (≤10% / &gt;10 % of total SIF).</li> <li>SIL 2 according to IEC 61508:2010 Ed.2 for Tproof = 1 / 20 yrs (≤10% / &gt;10 % of total SIF).</li> <li>SIL 2 according to IEC 61508:2010 Ed.2 for Tproof = 14 / 20 yrs (≤10% / &gt;10 % of total SIF).</li> <li>PFDavg (1 year) 6.69 E-05, SFF 90.47 %.</li> <li>Systematic capability SIL 3</li> <li>2 fully independent channels.</li> <li>Input from Zone 0 (Zone 20), installation in Zone 2.</li> <li>4-20 mA Input / Output Signal Active-Passive / Source-Sink</li> <li>Hart compatible.</li> <li>Input and Output short circuit proof.</li> <li>High Accuracy.</li> <li>Three port isolation, Input/Output/Supply.</li> <li>EMC Compatibility to EN61000-6-2, EN61000-6-4, EN61326-3-1 for safety system.</li> <li>In-field programmability by DIP Switch.</li> <li>ATEX, IECEX, UL &amp; C-UL, FM, FMC, INMETRO, EAC-EX, UKR TR n. 898, NEPSI, TIIS, TÜV Certifications.</li> <li>Type Approval Certificate DNV and KR for maritime applications.</li> <li>TUV Functional Safety Certification.</li> </ul>		1 channel	D5014		Connector JDFT049	Cover and fix MCHP196	
<ul> <li>SiL 3 according to IEC 61508.2010 E1.2 for Tproof = 14 / 20 yrs (≤10% / &gt;10% of total SIF).</li> <li>SIL 2 according to IEC 61508.2010 Ed.2 for Tproof = 14 / 20 yrs (≤10% / &gt;10% of total SIF).</li> <li>PFDavg (1 year) 6.69 E-05, SFF 90.47%.</li> <li>Systematic capability SIL 3</li> <li>2 fully independent channels.</li> <li>Input from Zone 0 (Zone 20), installation in Zone 2.</li> <li>4-20 mA Input / Output Signal Active-Passive / Source-Sink</li> <li>Hart compatible.</li> <li>Input and Output short circuit proof.</li> <li>High Accuracy.</li> <li>Three port isolation, Input/Output/Supply.</li> <li>EMC Compatibility to EN61000-6-2, EN61000-6-4, EN61326-1, EN61326-3-1 for safety system.</li> <li>In-field programmability by DIP Switch.</li> <li>ATEX, IECEX, UL &amp; C-UL, FM, FMC, INMETRO, EAC-EX, UKR TR n. 898, NEPSI, TIIS, TÜV Certifications.</li> <li>Type Approval Certificate DNV and KR for maritime applications.</li> <li>TUV Functional Safety Certification.</li> </ul>				Front Par	el and Features		
SIL 3       • Type Approval Certificate DNV and KR for maritime applications.         • TUV Functional Safety Certification.	Ø 3 Ø 4 Ø 1 Ø 2 Ø₩ ₽₩R ● 2	<ul> <li>SIL 2 acco</li> <li>PFDavg (1</li> <li>Systemation</li> <li>2 fully index</li> <li>Input from</li> <li>4-20 mA Ir</li> <li>Hart comp</li> <li>Input and 0</li> <li>High Accu</li> <li>Three port</li> <li>EMC Com</li> <li>In-field products</li> </ul>	rding to IEC 61508:20 I year) 6.69 E-05, SFF c capability SIL 3 ependent channels. Zone 0 (Zone 20), ins nput / Output Signal A atible. Output short circuit pr racy. : isolation, Input/Outpu patibility to EN61000- grammability by DIP	010 Ed.2 for Tproo = 90.47 %. stallation in Zone 2 ctive-Passive / Sor oof. ut/Supply. 6-2, EN61000-6-4 Switch.	f = 14 / 20 yrs (≤10% / >10 % of total S urce-Sink , EN61326-1, EN61326-3-1 for safety sy	γstem.	
		<ul><li>Type Appr</li><li>TUV Function</li></ul>	oval Certificate DNV a tional Safety Certificat	and KR for maritim tion.			

- Simplified installation using standard DIN-Rail and plug-in terminal blocks, with or without Power Bus, or customized Termination Boards.
- 250 Vrms (Um) max. voltage allowed to the instruments associated with the barrier.

## Terminal block connections





HAZARDOUS AREA			SAFE AREA			
7	+ Input Ch 1 for 2 wires Transmitters	1	+ Output Ch 1			
8	<ul> <li>Input Ch 1 for 2 wires Transmitters or</li> <li>Input Ch 1 for External Powered Transmitters</li> </ul>	2	- Output Ch 1			
9	+ Input Ch 2 for 2 wires Transmitters	3	+ Output Ch 2			
10	<ul> <li>Input Ch 2 for 2 wires Transmitters or</li> <li>Input Ch 2 for External Powered Transmitters</li> </ul>	4	- Output Ch 2			
11	- Input Ch 1 for External Powered Transmitters	5	+ Power Supply 24 Vdc			
12	- Input Ch 2 for External Powered Transmitters	6	- Power Supply 24 Vdc			

### **Parameters Table**

In the system safety analysis, always check the Hazardous Area/Hazardous Locations devices to conform with the related system documentation, if the device is Intrinsically Safe check its suitability for the Hazardous Area/Hazardous Locations and group encountered and that its maximum allowable voltage, current, power (Ui/Vmax, Ii/Imax, Pi/Pi) are not exceeded by the safety parameters (Uo/Voc, Io/Isc, Po/Po) of the D5014 series Associated Apparatus connected to it. Also consider the maximum operating temperature of the field device, check that added connecting cable and field device capacitance and inductance do not exceed the limits (Co/Ca, Lo/La, Lo/Ro) given in the Associated Apparatus parameters for the effective group. See parameters indicated in the table below:

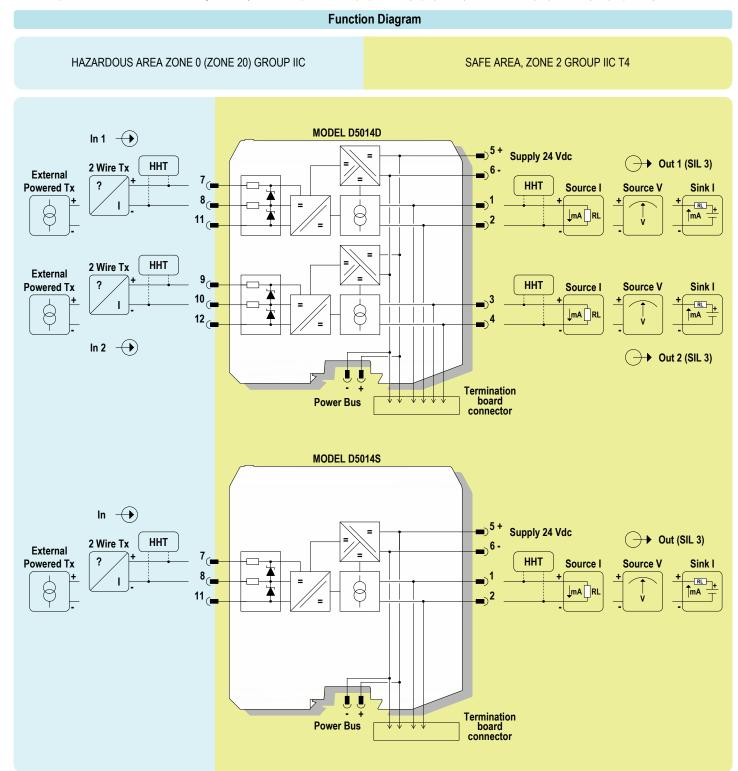
D5014 Terminals		D5014 Associ Apparatus Parar		Must be	Hazardous Area/ Hazardous Locations Device Parameters
Ch1 Ch2	7 - 8 9 - 10	Uo / Voc = 25.9 V		5	Ui / Vmax
Ch1 Ch2	8 - 11 10 - 12	Uo / Voc = 1.	1 V	2	
Ch1 Ch2	7 - 8 9 - 10	lo / lsc = 92 r	nA		
Ch1 Ch2	8 - 11 10 - 12	lo / lsc = 56 r	nA	≤	li/ Imax
Ch1 Ch2	7 - 8 9 - 10	Po / Po = 594	mW		
Ch1 Ch2	8 - 11 10 - 12	Po / Po = 16 mW		≤	Pi / Pi
D5014 Terminals		D5014 Associated Apparatus Parameters Cenelec (US)		Must be	Hazardous Area/ Hazardous Locations Device + Cable Parameters
Ch1	7 - 8	Co / Ca = 100 nF Co / Ca = 770 nF Co / Ca = 2.63 µF	IIC (A, B) IIB (C) IIA (D)		
Ch2	9 - 10	Co / Ca = 4.02 μF Co / Ca = 770 nF	I IIIC (E, F, G)		Ci / Ci device + C cable
Ch1	8 - 11	Co / Ca = 100 μF Co / Ca = 1000 μF Co / Ca = 1000 μF	IIC (A, B) IIB (C) IIA (D)	≥	
Ch2	10 - 12	Co / Ca = 1000 μF Co / Ca = 1000 μF	I IIIC (E, F, G)		
Ch1	7 - 8	Lo / La = 3 mH Lo / La = 16.8 mH Lo / La = 33.7 mH	IIC (A, B) IIB (C) IIA (D)		
Ch2	9 - 10	Lo / La = 55.2 mH Lo / La = 16.8 mH	IIIC (E, F, G)	≥	Li / Li device + L cable
Ch1	8 - 11	Lo / La = 11.3 mH Lo / La = 45.3 mH Lo / La = 90.7 mH	IIC (A, B) IIB (C) IIA (D)	~	
Ch2	10 - 12	Lo / La = 151.1 mH Lo / La = 45.3 mH	llic (E, F, G)		
Ch1	7 - 8	Lo / Ro = 59.9 μH/Ω Lo / Ro = 239.7 μH/Ω Lo / Ro = 479.4 μH/Ω	IIC (A, B) IIB (C) IIA (D)		
Ch2	9 - 10	Lo / Ro = 239.7 μH/Ω Lo / Ro = 239.7 μH/Ω	I.		Li / Ri device and
Ch1	8 - 11	Lo / Ro = 2327.2 μH/Ω Lo / Ro = 9309 μH/Ω Lo / Ro = 18618.1 μH/Ω	IIB (C)	2	L cable / R cable
Ch2	10 - 12	Lo / Ro = 30545.4 μH/Ω Lo / Ro = 9309 μH/Ω	2 Ι		

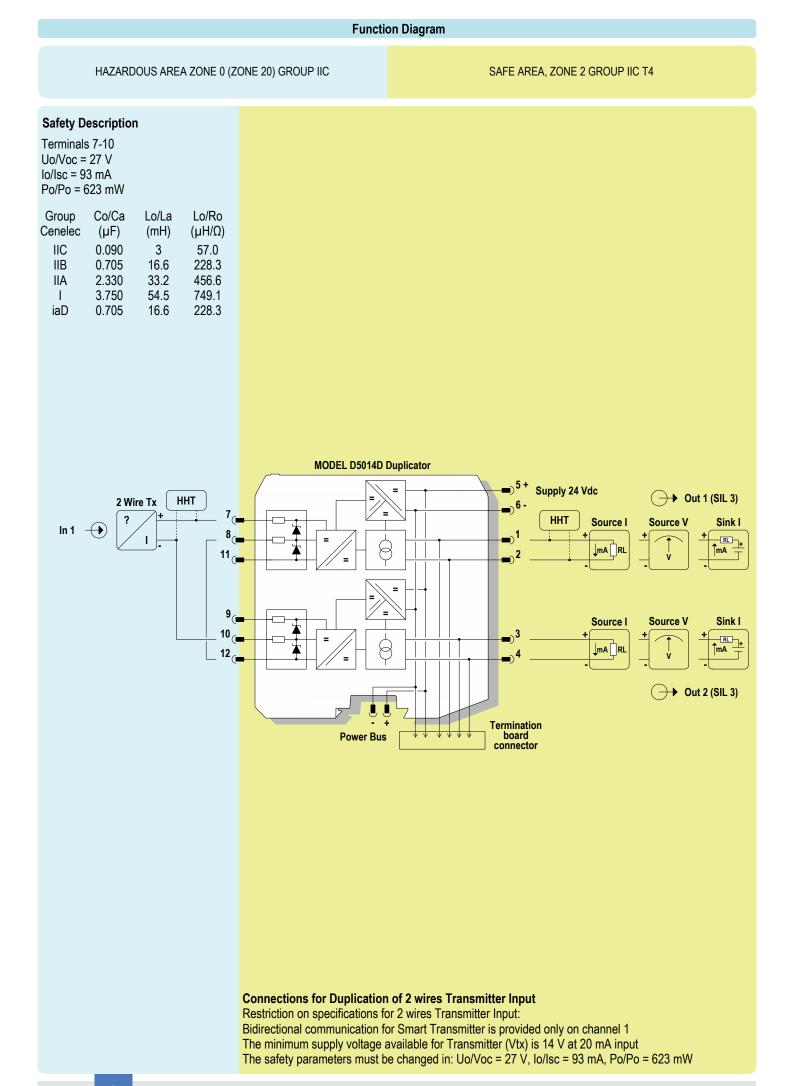
When used with separate powered intrinsically safe devices, check that maximum allowable voltage, current (Ui/Vmax, li/Imax) of the D5014 Associated Apparatus are not exceeded by the safety parameters (Uo/Voc, lo/Isc) of the Intrinsically Safe device, indicated in the table below:

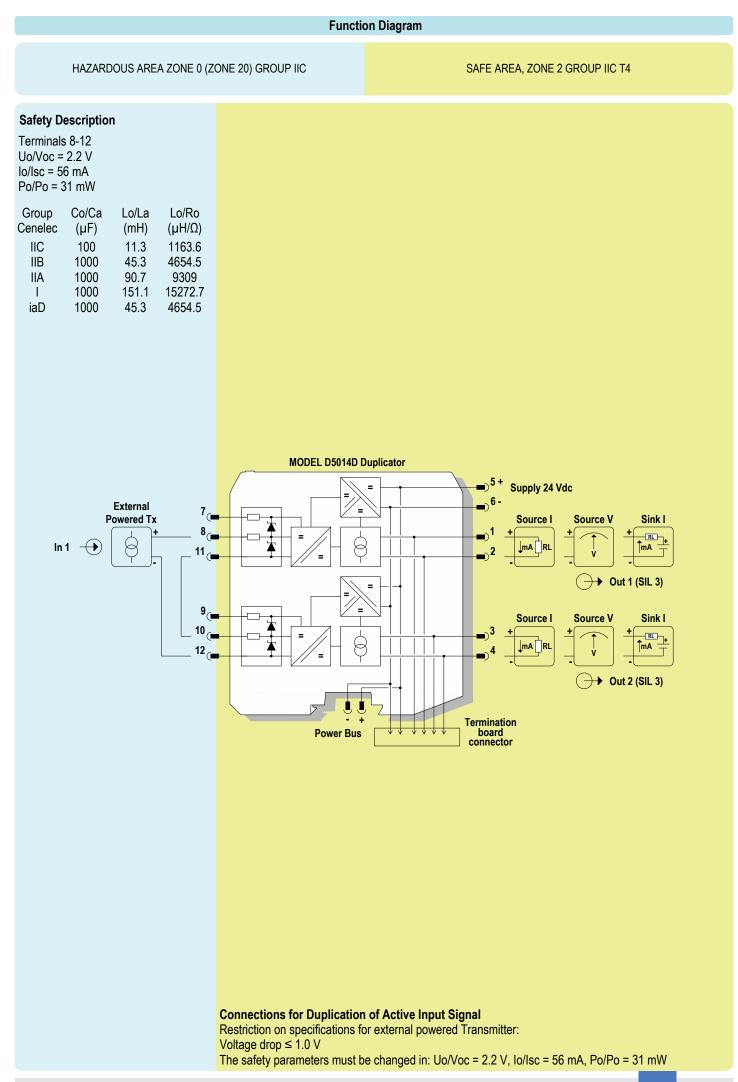
D5014 Terminals		D5014 Associated Apparatus Parameters	Must be	Hazardous Area/ Hazardous Locations Device Parameters
Ch1	8 - 11	Ui / Vmax = 30 V	≥	Uo / Voc
Ch2	10 - 12	017 VIIIdx - 50 V	2	
Ch1	8 - 11	li / Imax = 128 mA	≥	lo / Isc
Ch2	10 - 12	11 / 1111ax – 120 MA		
Ch1	8 - 11			
Ch2	10 - 12	Ci = 0 nF, Li= 0 nH		

For installations in which both the Ci and Li of the Intrinsically Safe apparatus exceed 1 % of the Co and Lo parameters of the Associated Apparatus (excluding the cable), then 50 % of Co and Lo parameters are applicable and shall not be exceeded (50 % of the Co and Lo become the limits which must include the cable such that Ci device + C cable  $\leq 50$  % of Co and Li device + L cable  $\leq 50$  % of Lo).

If the cable parameters are unknown, the following value may be used: Capacitance 180pF per meter (60pF per foot), Inductance 0.60µH per meter (0.20µH per foot).







#### Warning

D5014 series are isolated Intrinsically Safe Associated Apparatus installed into standard EN50022 T35 DIN-Rail located in Safe Area or Zone 2, Group IIC, Temperature T4, Hazardous Area (according to EN/IEC60079-15) within the specified operating temperature limits Tamb –40 to +70 °C, and connected to equipment with a maximum limit for AC power supply Um of 250 Vrms.

Not to be connected to control equipment that uses or generates more than 250 Vrms or Vdc with respect to earth ground.

D5014 series must be installed, operated and maintained only by qualified personnel, in accordance to the relevant national/international installation standards (e.g. IEC/EN60079-14 Electrical apparatus for explosive gas atmospheres - Part 14: Electrical installations in hazardous areas (other than mines)), following the established installation rules, particular care shall be given to segregation and clear identification of I.S. conductors from non I.S. ones.

De-energize power source (turn off power supply voltage) before plug or unplug the terminal blocks when installed in Hazardous Area or unless area is known to be nonhazardous. Warning: substitution of components may impair intrinsic Safety and suitability for Zone 2. Explosion Hazard: to prevent ignition of flammable or combustible atmospheres, disconnect power before servicing or unless area is known to be nonhazardous. Failure to properly installation or use of the equipment may risk to damage the unit or severe personal injury.

The unit cannot be repaired by the end user and must be returned to the manufacturer or his authorized representative.

Any unauthorized modification must be avoided.

#### Operation

D5014 provides fully floating DC supply for energizing 2 wires 4-20 mA transmitters, or separately powered 4 wires, 4-20 mA transmitters located in Hazardous Area, and repeats and converts the current to a 4-20 mA or 1-5 V floating output signal to drive a Safe Area load. The circuit allows bi-directional communication signal for smart transmitters, a "POWER ON" green led for each channel lits when input power is present.

#### Installation

D5014 series are repeater power supply hart compatible housed in a plastic enclosure suitable for installation on T35 DIN-Rail according to EN50022, with or without Power Bus or on customized Termination Board.

D5014 unit can be mounted with any orientation over the entire ambient temperature range.

Electrical connection of conductors up to 2.5 mm<sup>2</sup> are accommodated by polarized plug-in removable screw terminal blocks which can be plugged in/out into a powered unit without suffering or causing any damage (for Zone 2 installations check the area to be nonhazardous before servicing).

The wiring cables have to be proportionate in base to the current and the length of the cable.

On the section "Function Diagram" and enclosure side a block diagram identifies all connections. Identify the number of channels of the specific card (e.g. D5014S is a single channel model and D5014D is a dual channel model), the function and location of each connection terminal

using the wiring diagram on the corresponding section, as an example: Connect 24 Vdc power supply positive at terminal "5" and negative at terminal "6". For Model D5014S connect positive output of channel 1 at terminal "1" and negative output at "2".

For Model D5014D in addition to channel 1 connections above, connect positive output of channel 2 at terminal "3" and negative output at "4".

For Model DS014D in addition to channel 1 connections above, connect positive output of channel 2 at terminal 3 and negative output at 4. For Model DS014D in addition to channel 1 connections above, connect therminal "7" for positive and "8" for negative. For Model DS014D in addition to channel 1 connections above, connect terminal "6" for positive and "10" for negative. For Model DS014D in addition to channel 1 connections above, connect terminal "9" for positive and "10" for negative on channel 2. Connect input signal form separately powered Transmitters at terminals "10" for positive and "12" for negative on channel 2. Intrinsically Safe conductors must be identified and segregated from non I.S. and wired in accordance to the relevant national/international installation standards (e.g. EN/IEC60079-14 Electrical apparatus for explosive gas atmospheres - Part 14: Electrical installations in hazardous areas (other than mines)), make sure that conductors are well isolated from each other and do not produce any unintentional connection.

The enclosure provides any diministrational connection. The enclosure provides according to EN60529, an IP20 minimum degree of mechanical protection (or similar to NEMA Standard 250 type 1) for indoor installation, outdoor installation requires an additional enclosure with higher degree of protection (i.e. IP54 to IP65 or NEMA type 12-13) consistent with the effective operating environment of the specific installation. Units must be protected against dirt, dust, extreme mechanical (e.g. vibration, impact and shock) and thermal stress, and casual contacts. If enclosure needs to be cleaned use only a cloth lightly moistened by a mixture of detergent in water. Electrostatic Hazard: to avoid electrostatic hazard, the enclosure of D5014 must be cleaned only with a damp or antistatic cloth.

Any penetration of cleaning liquid must be avoided to prevent damage to the unit. Any unauthorized card modification must be avoided According to EN61010, D5014 series must be connected to SELV or SELV-E supplies.

#### Start-up

Before powering the unit check that all wires are properly connected, particularly supply conductors and their polarity, input and output wires, also check that Intrinsically Safe conductors and cable trays are segregated (no direct contacts with other non I.S. conductors) and identified either by color coding, preferably blue, or by marking. Check conductors for exposed wires that could touch each other causing dangerous unwanted shorts. Turn on power, the "power on" green leds must be lit, for 2 wires transmitter connection the supply voltage on each channel must be  $\geq 14.5$  V, output signal should be corresponding to the input from the transmitter. If possible change the transmitter output and

check the corresponding Safe Area output.

## Configuration

An output configuration DIP Switch is located on component side of pcb. This switch allows the mA (sink or source mode) or Volt operating mode configuration.

