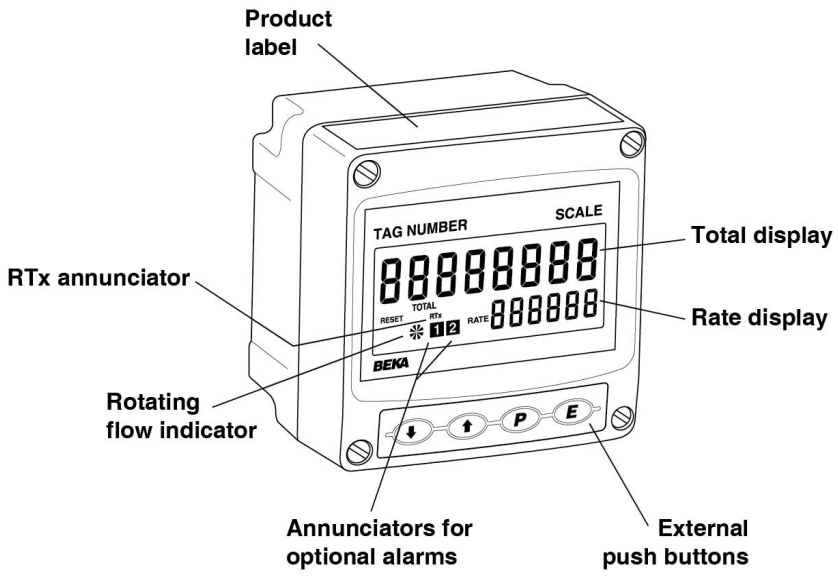
BA584G
Two input
General Purpose
Rate Totaliser

Issue 5



Issue: 5
9th July 2019

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The BA584G is CE marked to show compliance with European European EMC Directive 2014/30/EU.

1. DESCRIPTION

The BA584G is a general purpose, field mounting rate totaliser with two pulse inputs, primarily intended for use with two flowmeters.

The BA584G simultaneously displays the rate of flow and the total flow in the same or different engineering units. Either input, or their sum or difference may be shown. The BA584G is controlled and configured via the four front panel push buttons, a user defined four digit code may be entered to prevent accidental access to the instrument's configuration menu.

This instruction manual supplements the abbreviated instruction sheet supplied with each instrument.

2. OPERATION

Fig 1 shows a simplified block diagram of the BA584G Rate Totaliser. The instrument has two separate inputs 'A' and 'b' which can accept pulses from two flowmeters and display the individual rates and totals, or the sum or difference of the two rates and totals.

Each input may be individually configured to accept pulses from a wide variety of flowmeter sensors and to display the rate of flow and the total flow in the same or different engineering units.

When the flowmeter sensors requires energising to determine its state, such as a switch contact, open collector or a two wire proximity detector, an external link connected between BA584G terminals supplies power to the appropriate input.

Each Rate Totaliser channel has a separate lineariser with up to sixteen straight-line segments that may be configured to compensate for flowmeter non-linearity.

The BA584G Rate Totaliser has an isolated pulse output which may be configured to synchronously retransmit either of the two pulse inputs, or a scaleable pulse when the least significant digit of total display is incremented.

The following factory fitted accessories are available:

Internally powered display backlight

Dual isolated alarm outputs

Isolated 4/20mA current sink output

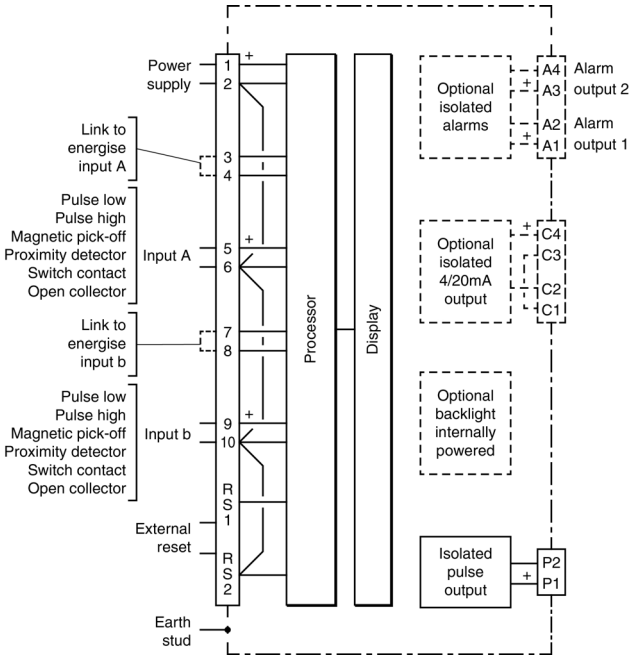


Fig 1 BA584G Rate Totaliser block diagram

2.1 Initialisation

Each time power is applied to a BA584G initialisation is performed. After a short delay the following display sequence occurs:

All segments of the display are activated

Rate Totaliser starts functioning using the configuration information stored in the instrument's permanent memory. Unless the total and grand total displays have been reset to zero, any new flow will be added to the existing totals.

2.2 Controls

The BA584G is controlled and configured via four front panel push buttons. In the totalising mode i.e. when the instrument is displaying rate and total flow the push button functions are:

Push Button Functions

▼ or ▲	Scrolls both displays between: Input A Input b Input A + b or Input A – b which is configurable. See 5.9
E + ▼	Grand total - shows the least significant 8 digits of a 16 digit counter.
E + ▲	Grand total - shows the most significant 8 digits of a 16 digit counter. If buttons are pressed for longer than 10 seconds the grand total will be reset to zero if the grand total reset function CLr GtoL is enabled. See 5.21 To reset the grand total to zero from the operating mode press the E and ▲ buttons for ten seconds until CLr.no is displayed. Using the ▼ or ▲ button change the display to CLr.YES and press E which will reset the grand total and restore the original display.
▼ + ▲	If the local total reset function CLr toL is enabled in the configuration menu, simultaneously pressing the ▼ and ▲ buttons for more than three seconds allows total A, total b or both totals to be selected by operating the ▼ or ▲ button. Operating the E button will then reset the selected total to zero and clear any stored output pulses. See 5.20
P + ▼	Shows each for 2 seconds: Firmware and version numbers Function of instrument: 2CHtotAL Options fitted: -A Alarms -C 4/20mA output -P Pulse output (always fitted)
P + ▲	Provides direct access to the alarm setpoints when the Rate Totaliser is fitted with optional alarms and the ACSP setpoints function has been enabled.
P + E	Access to the configuration menu

2.3 Displays

The BA584G has two digital displays and associated annunciators, plus a flow indicator as shown on the front cover of this manual.

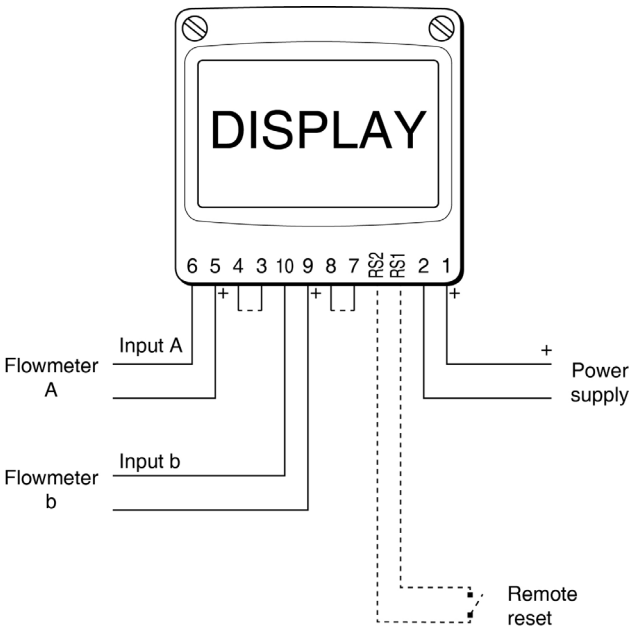
Total display	Shows the total flow of the selected input or the composite flow A + b or A - b usually on the upper eight digit display. May be reset to zero by the front panel push buttons or a remote reset switch.
Rate display	Shows the flow rate of the selected input or the composite flow rate A + b or A - b usually on the lower six digit display.
Flow indicator	This disc in the lower left hand corner of the instrument display 'rotates' for two seconds each time an input pulse is received on the input being displayed. Appears to rotate continuously when input frequency exceeds 0.5Hz.
Hold annunciator	Activated when input frequency is below the clip-off threshold for the input being displayed.
Reset annunciator	Activated while the instrument is being reset.
Rate annunciator	Identifies the rate display
Total Annunciator	Identifies the total display
RTx annunciator	Retransmitted pulse annunciator. Depends upon the setting of SourCE in the pulse output configuration menu. SCALEd: Annunciator activated each time pulse output open collector is *on*, i.e. Ron is less than 60Ω + 3V. dirECt: Annunciator continuously activated.

2.3.1 Display over-range

Over-range of the upper eight digit display or the lower six digit display is indicated by all the digits displaying 9 and all the decimal points flashing.

3. SYSTEM DESIGN

Fig 2 illustrates the basic circuit that is used for all BA584G installations. For simplicity the pulse output and optional alarms and 4/20mA output are described in separate sections of this manual.



Sensor output	Input A	Input b
Proximity detector Switch contact Open collector	Link 3 & 4	Link 7 & 8
Voltage pulse Magnetic pick-off	Don't link 3 & 4	Don't link 7 & 8

Fig 2 Basic BA584G system

When designing a system it is important to remember that terminals 2, 6, 10 and RS2 are interconnected within the BA584G. See Fig 1.

3.1 Power supply

The BA584G Rate Totaliser requires a dc supply between 10V and 30V at terminals 1 & 2 and consumes:

	10mA	without optional backlight
plus	6mA	when terminals 3 & 4 are linked
plus	6mA	when terminals 7 & 8 are linked
plus	16mA	with optional backlight

3.2 Pulse inputs

As shown in Fig 2 both BA584G Rate Totaliser inputs may be connected to flowmeters with a wide variety of outputs.

The following table shows the Rate Totaliser's input switching thresholds when configured to operate with various sensors. For reliable operation input pulses must fall below the lower threshold and rise above the upper threshold.

Flowmeter output	Switching thresholds	
	Lower	Upper
Switch	100Ω	1000Ω
Proximity detector	1.2mA	2.1mA
Open collector	2kΩ	10kΩ
Magnetic pick-off	0mV	40mV peak
Voltage pulse low	1.0V	3.0V
Voltage pulse high	3.0V	10.0V

Flowmeters with a switch contact, proximity detector or an open collector output require energising to determine their state which is achieved by linking two BA584G terminals together for each input as shown in Fig 2.

3.2.1 Switch contact input

Any flowmeter with a switch contact output may be directly connected to input terminals 5 & 6 or 9 &10. The BA584G contains a configurable debounce circuit to prevent contact bounce being counted. Three levels of debounce protection are independently available for each input. See section 5.7.

3.2.2 Open collector input

Flowmeters with an open collector output may be directly connected to input terminals 5 & 6 or 9 &10. The polarity of the open collector output should be observed. The BA584G contains a configurable debounce circuit to prevent false triggering. Three levels of de-bounce protection are independently available for each input. See section 5.7.

3.2.3 2-wire proximity detector input

Most flowmeters incorporating a NAMUR 2-wire proximity detector may be directly connected to a BA584G inputs, providing the minimum operating voltage of the flowmeter (proximity detector) is less than 7.5V. The BA584G contains a configurable de-bounce circuit to prevent false triggering. Three levels of debounce protection are independently available for each input. See section 5.7.

3.2.4 Magnetic pick-off input

Flowmeters incorporating a magnetic pick-off to sense flow will have a low level voltage output unless the flowmeter incorporates an amplifier. Coil in the BA584G input configuration menu is a low level voltage pulse input intended for use with a magnetic pick-off. The BA584G contains a configurable de-bounce circuit to prevent false triggering. Three levels of debounce protection are independently available for each input. See section 5.7.

3.2.5 Voltage pulse input

Two voltage pulse input ranges are independently selectable in the BA584G Rate Totaliser configuration menu, Volts L and Volts H. The BA584G contains a configurable debounce circuit to prevent false triggering of the instrument. Three levels of de-bounce protection are independently available for each input,
See section 5.7.

3.3 Remote reset

The BA584G total display may be remotely reset to zero by connecting RS1 and RS2 together for more than one second. Permanent interconnection inhibits totalisation. Remote resetting may be accomplished by any switch contact.

Note: The BA584G may also be configured to reset the total display to zero by operating the ▼ and ▲ push buttons simultaneously for more than three seconds in the totalising mode i.e. when the instrument is displaying flow. See 5.20

4. INSTALLATION

4.1 Location

The BA584G Rate Totaliser is housed in robust IP66 glass reinforced polyester (GRP) enclosure incorporating an armoured glass window and stainless steel fittings making it suitable for exterior mounting in most industrial on-shore and off-shore installations. The Rate Totaliser should be positioned where the display is not in continuous direct sunlight.

Field wiring terminals are located on the rear of the Rate Totaliser assembly as shown in Fig 4.

To ensure electrical continuity between the two conduit or cable entries, the enclosure back-box is fitted with a bonding plate which includes an M4 earth stud. The bonding plate may be mounted on the inside or outside of the enclosure. If the carbon loaded GRP enclosure is not bolted to an earthed post or structure, this earth stud should be connected to a local earth or the plant potential equalising conductor.

An insulated M4 stud is provided in the bottom right hand corner of the back-box for interconnecting cable screens.

Alternatively the BA584G Rate Totaliser may be pipe or panel mounted using a BA393G pipe mounting kit or a BA395 panel mounting kit which are available as accessories.

4.2 Installation Procedure

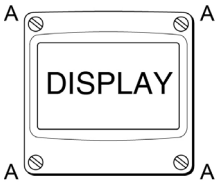
Fig 3 illustrates the instrument installation procedure.

A. Remove the Rate Totaliser assembly by unscrewing the four captive 'A' screws.

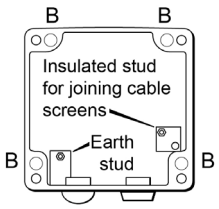
B. Mount the enclosure back-box on a flat surface and secure with screws or bolts through the four 'B' holes. Alternatively use a pipe or panel mounting kit which are available as accessories.

C. Remove the temporary hole plug and install an appropriate IP and temperature rated M20 x 1.5mm cable gland or conduit fitting. If two entries are required, the supplied IP66 stopping plug should be replaced with an appropriate IP and temperature rated M20 x 1.5mm cable gland or conduit fitting.

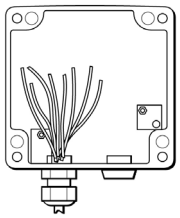
D. Connect the field wiring to the terminals as shown in Fig 4. Replace the instrument assembly on the back-box and evenly tighten the four 'A' screws.



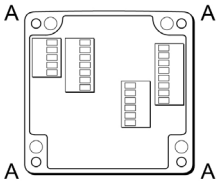
Step A
Unscrew the four captive 'A' screws and separate the indicator assembly and the back-box.



Step B
Secure the enclosure back-box to a flat surface with M6 screws through the four 'B' holes. Alternatively use a pipe mounting kit.



Step C
Remove the temporary hole plug and install an appropriate IP rated cable gland or conduit fitting. Feed the field wiring through the cable entry.



Step D
Terminate field wiring on the indicator assembly. Replace the indicator assembly on the enclosure back-box and tighten the four 'A' screws.

Fig 3 BA584G installation procedure

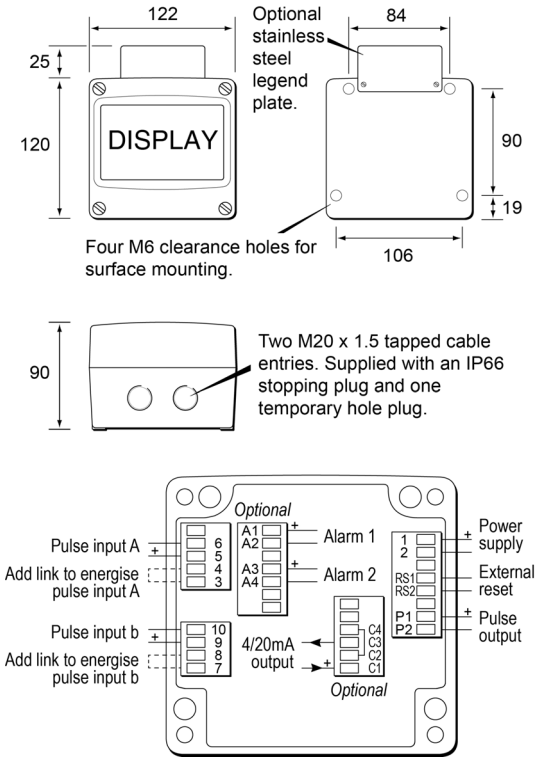


Fig 4 Dimensions and terminal connections

4.3 EMC

The BA584G complies with the requirements of the European EMC Directive 2014/30/EU. For specified immunity all wiring should be in screened twisted pairs, with the screens earthed at a common point.

4.4 Units of measurement and tag marking on scale card.

The Rate Totaliser's units of measurement and tag information are shown on a scale card which slides into the instrument.

New Rate Totalisers are supplied with a printed scale card showing the requested units of measurement and tag information. If this information is not supplied when the instrument is ordered, a blank scale card will be fitted which can easily be marked on-site with a dry transfer or a permanent marker. Custom printed scale cards are available from BEKA associates as an accessory.

To remove the scale card from a Rate Totaliser carefully pull the transparent tab at the rear of the instrument assembly away from the assembly as shown in Fig 5a.

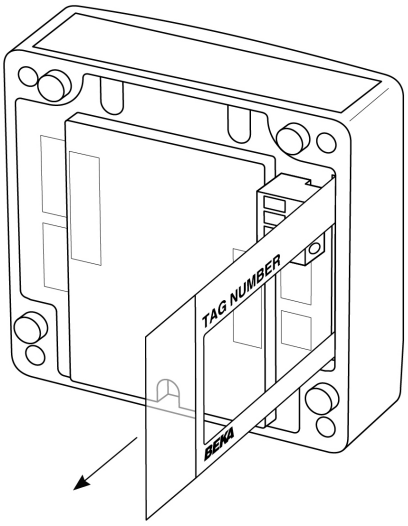


Fig 5a Removing scale card

To replace the scale card carefully insert it into the slot on the right hand side of the input terminals as shown in Fig 5b. Force should be applied evenly to both sides of the scale card to prevent it twisting. The card should be inserted until about 2mm of the transparent tab remains protruding.

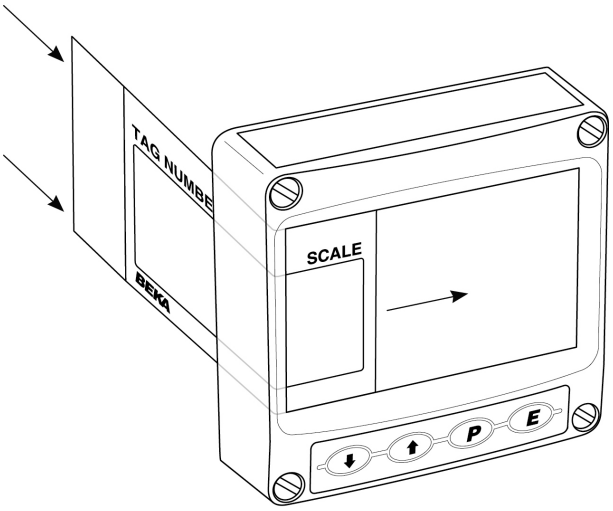


Fig 5b Inserting scale card into the instrument assembly.

5.0 CONFIGURATION AND CALIBRATION

The BA584G Rate Totaliser is configured and calibrated via four front panel push buttons. Figs 6 and 7 show the configuration structure and the menu.

Each menu function is summarised in section 5.3 of this manual and each summary includes a reference to more detailed information. The two sixteen segment linearisers and the pulse output are described separately in sections 6 and 7.

When factory fitted optional alarms and 4/20mA outputs are included, additional functions appear in the configuration menu which are described separately in section 10.

All new BA584G Rate Totalisers are supplied calibrated as requested at the time of ordering. If calibration is not requested, Rate Totalisers will have default configuration which is shown in the following table, but can easily be re-configured on-site.

Function	Display	Default
Access code	CodE	0000
Function	FunCti on	Std
A Input*	inP.tyPE-A	oPCoL
Debounce	dEbounCE	dEFAuLt
Update	uPdAtE	0.5
Count	Count	A:b
Upper display	di SP-1	totAL
Lower display	di SP-2	Std
Decimal point	dP	totAL 0000000
		rAtE 0000
Factor input A*	FACtor-A	001.00
Total scale factor input A*	SCALE.t-A	001.00
Rate scale factor input A*	SCALE.r-A	001.00
Timebase	t-bASE	tb-01 (secs)
Filter for input A*	FiLtEr-A	24
Clip-off for input A*	CLP.oFF-A	0000.0
Local total reset	CLr tot	oFF
Local grand total reset	CLr Gtot	oFF
Pulse source	SourCE	SCALEd
	diVidE	1
	durAtion	0.1
External reset	E CLr	CLr Anb
Access code	CodE	0000

Notes:

1. Defaults for input A are shown. Functions which are duplicated for input b are identified with an *****. The input b functions have the same default settings as the input A functions.
2. While the instrument is being configured totalisation continues so that any flow occurring during this time is recorded.

5.1 Calibration structure

Fig 6 shows the BA584G calibration structure. Two identical channels enable the rate and total displays for input A and input b to be independently configured.

Configuration functions which only apply to one Rate Totalisier channel are identified with a suffix, i.e. the rate scale factor SCALE.r-A applies to channel A and SCALE.r-b applies to channel b. Configuration functions that do not have a channel suffix, such as the timebase t-bASE, apply to both channels.

The frequency of pulses received at each input is divided by FACtor-A or FACtor-b, which is usually set to the K-factor of the flowmeter, thus converting the flowmeter output into engineering units. When linearisation Lin is selected in the Function sub-menu, up to 16 values for FACtor-A and FACtor-b may be entered, each starting at a specified input pulse frequency. Linearisation compensates for flowmeter nonlinearity and increases totalisation accuracy. See section 6.

SCALE-r is a dividing factor that converts the output from FACtor into the required engineering units for the rate display. e.g. if the output from FACtor is one pulse per litre and the rate display is required in gallons, SCALE-r should be set to 4.5461 which is the number of litres in an imperial gallon.

The total flow display is independent of the rate display. SCALE-t is a dividing factor that converts the output from FACtor into the required engineering units for the total display. e.g. if the output from FACtor is one pulse per litre and the total display is required in thousands of gallons, SCALE-t should be set to 4,546.1 which is the number of litres in 1,000 imperial gallons.

The Count function allows the sum or difference of the two input flow rates and the two flow totals to be displayed, but is only meaningful if they are calibrated to display the same engineering units. When the BA584G Rate Totaliser is in the totalising mode the following displays can be selected using the ▼ or ▲ push buttons:

Select	Totaliser displays
inPut A	Input A rate and total flow
inPut b	Input b rate and total flow
A:b or A:-b	Composite rate and total flow depends upon how the Count function has been configured See 5.9

The timebase t-bASE is a multiplying factor that determines if the instrument displays flow rate per second, per minute or per hour.

The BA584G uses ‘real’ decimal points, moving the position of a decimal point in a scale factor will therefore affect the instrument calibration.

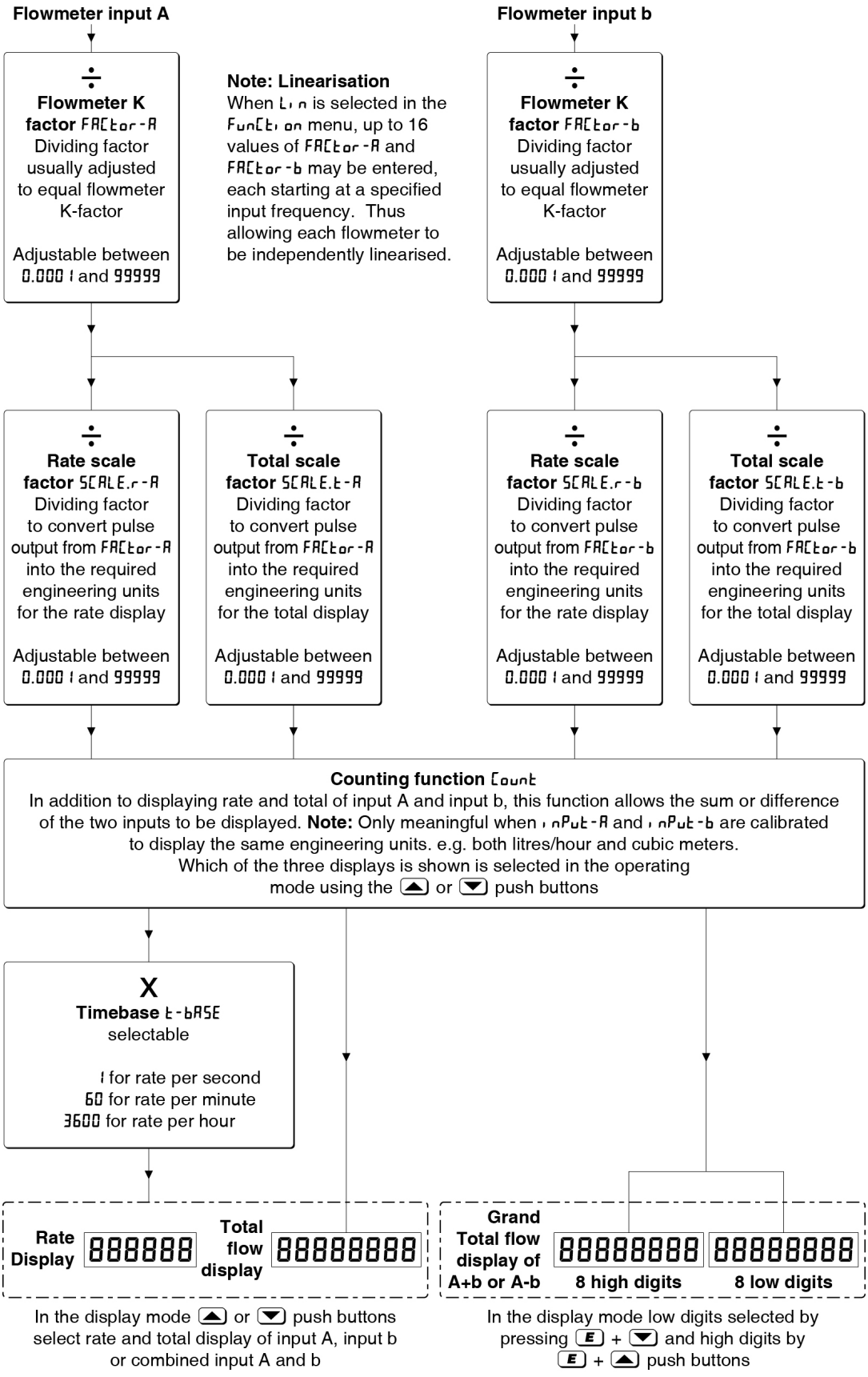


Fig 6 Calibration structure

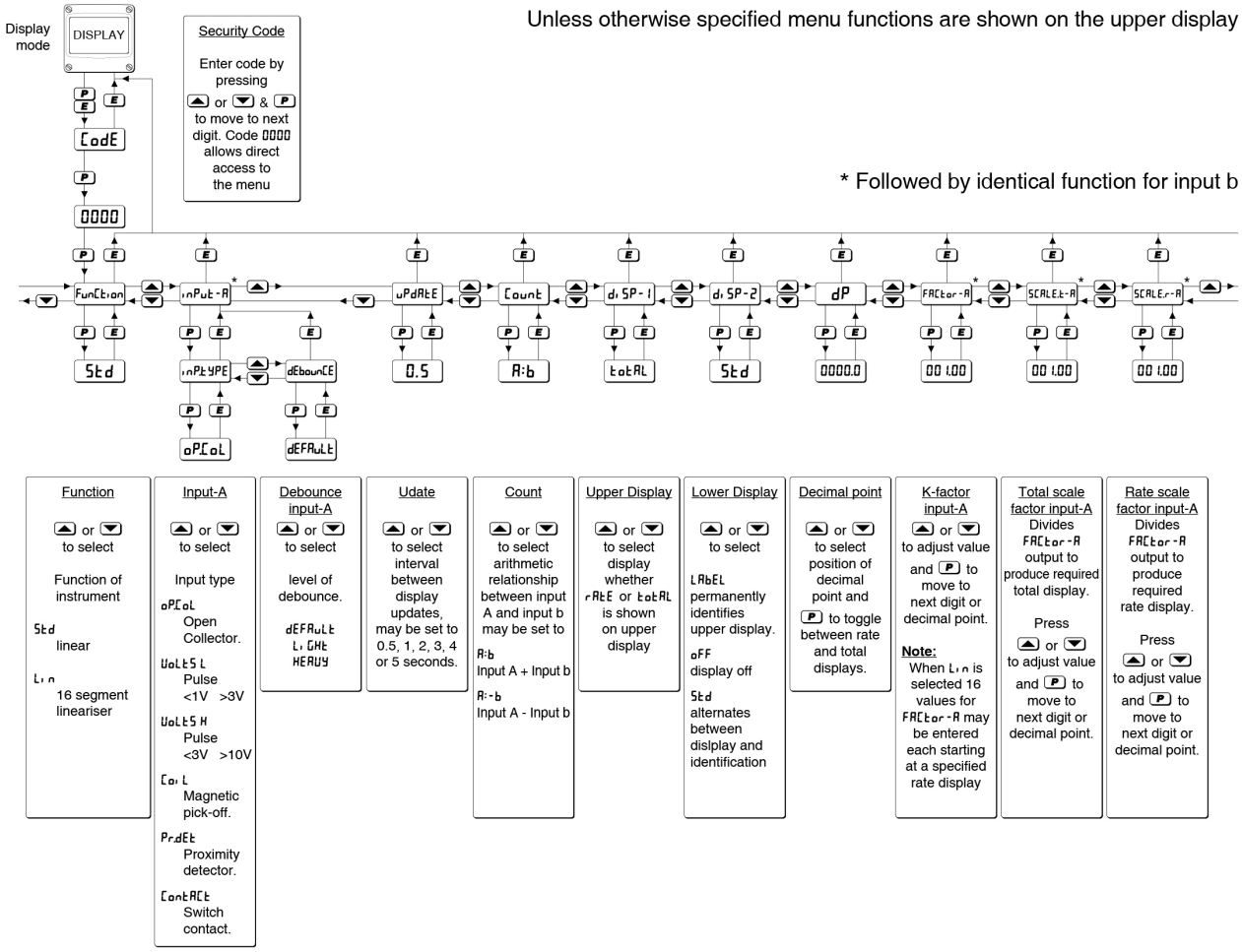
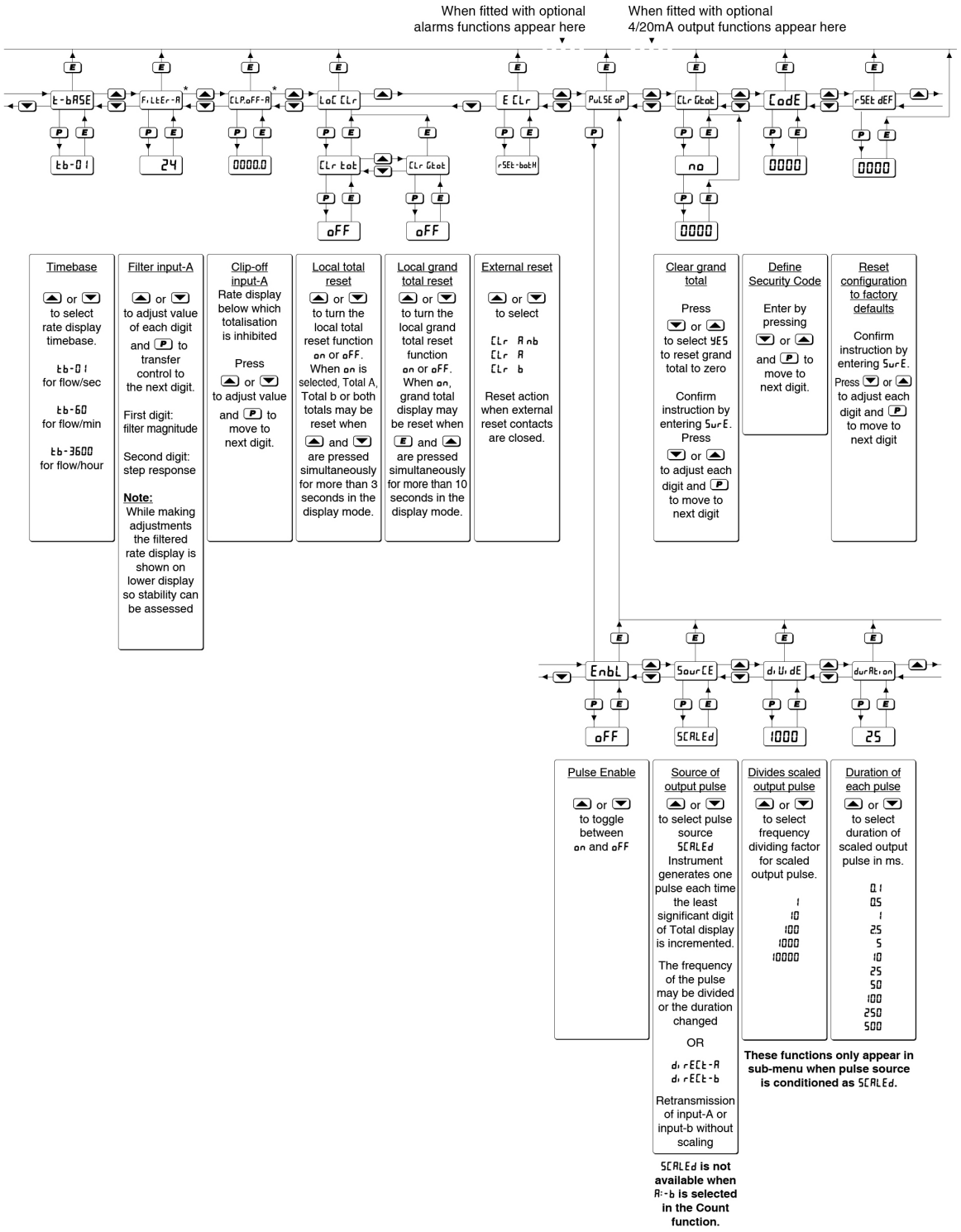


Fig 7 Rate Totaliser Configuration menu


When fitted with optional alarms functions appear here
When fitted with optional 4/20mA output functions appear here
t-bASE
FiLtEr-A
CLP.oFF-A
LoC CLr
E CLr
PuLSE oP
CLr Gtot
CodE
rSEt dEF
tb-01
24
0000.0
CLr tot
CLr Gtot
oFF
oFF
rSEt-botH
no
0000
0000
0000
Timebase
or to select rate display timebase.
tb-01 for flow/sec
tb-60 for flow/min
tb-3600 for flow/hour
Filter input-A
or to adjust value of each digit and P to transfer control to the next digit.
First digit: filter magnitude
Second digit: step response
Note: While making adjustments the filtered rate display is shown on lower display so stability can be assessed
Clip-off input-A
Rate display below which totalisation is inhibited
Press or to adjust value and P to move to next digit.
Local total reset
or to turn the local total reset function on or oFF. When on is selected, Total A, Total b or both totals may be reset when and are pressed simultaneously for more than 3 seconds in the display mode.
Local grand total reset
or to turn the local grand total reset function on or oFF. When on, grand total display may be reset when E and are pressed simultaneously for more than 10 seconds in the display mode.
External reset
or to select
CLr A nb
CLr A
CLr b
Reset action when external reset contacts are closed.
Clear grand total
Press or to select YES to reset grand total to zero
Confirm instruction by entering SurE. Press or to adjust each digit and P to move to next digit
Define Security Code
Enter by pressing or and P to move to next digit.
Reset configuration to factory defaults
Confirm instruction by entering SurE. Press or to adjust each digit and P to move to next digit
EnbL
SourCE
diVidE
durAtion
oFF
SCALEd
1000
25
Pulse Enable
or to toggle between on and oFF
Source of output pulse
or to select pulse source SCALEd Instrument generates one pulse each time the least significant digit of Total display is incremented.
The frequency of the pulse may be divided or the duration changed
OR
dirECt-A
dirECt-b
Retransmission of input-A or input-b without scaling
SCALEd is not available when A:-b is selected in the Count function.
Divides scaled output pulse
or to select frequency dividing factor for scaled output pulse.
1
10
100
1000
10000
Duration of each pulse
or to select duration of scaled output pulse in ms.
0.1
05
1
25
5
10
25
50
100
250
500
These functions only appear in sub-menu when pulse source is conditioned as SCALEd.

5.2 Accessing configuration functions

Throughout this manual push buttons are shown as ▼ ▲ P and E and legends displayed by the instrument are shown in a seven segment font exactly as they appear on the instrument display e.g. inPut-A and FiLtEr-A.

Access to the configuration menu is obtained by operating the P and E push buttons simultaneously. If the instrument is not protected by an access security code the first parameter FunCti on will be displayed. If a security code other than the default code 0000 has already been entered, the instrument will display CodE. Press P to clear this prompt and enter the security code for the instrument using the ▼ or ▲ push button to adjust the flashing digit, and the P push button to transfer control to the next digit. If the correct code has been entered pressing E will cause the first parameter FunCti on to be displayed. If an incorrect code is entered, or a push button is not operated within ten seconds, the instrument will automatically return to the totalising mode.

All configuration functions and prompts are shown on the upper eight digit display except the filter which uses both the upper and lower displays.

Once within the main configuration menu the required parameter can be selected by scrolling through the menu using the ▼ or ▲ push buttons. The configuration menu is shown diagrammatically in Fig 7.

When returning to the totalising mode following reconfiguration, the Rate Totaliser will display dAtA followed by SAVE while the new information is stored in permanent memory.

If during configuration a button is not operated within 60 seconds, the instrument will automatically return to the totalising mode and any configuration changes will not be stored. When configuring a BA584G Rate Totaliser it is therefore advisable to occasionally return to the totalising mode to ensure that recent configuration changes are stored in permanent memory.

5.3 Summary of configuration functions

This section summarises all the configuration functions. When read in conjunction with Fig 7 it provides a quick aid for configuring the Rate Totaliser. If more detail is required, each section of this summary contains a reference to a full description of the function.

For simplicity this summary and Fig 7 only show functions that configure both inputs and those which configure input A. Immediately following each function with an A suffix in the configuration menu is an identical function with a b suffix that configures the 'b' input. In this instruction manual descriptions of 'A' input functions which are followed by an identical function for the 'b' input are identified with an *.

Display	Summary of function
FunCti on	**Rate totaliser function** Defines the relationship of both pulse input channels and the Rate Totaliser display. May be set to: Std Standard linear relationship Li n Separate 16 segment fully adjustable lineariser in each input channel which are described in section 6. **See section 5.4**
inPut-A	**Input*** Contains two sub-functions: **See section 5.5** inP.tYPE Configures the Rate Totaliser input to accept one of six types of input: oPCoL Open collector ● VoLtS L Voltage pulse <1 >3V VoLtS H Voltage pulse <3 >10V Coi L Magnetic pick-off Pr.dEt Proximity detector ● ContACt Switch contact ● ● Requires input to be energised by linking terminals 3 & 4 for input A, and terminals 7 & 8 for input b. **See section 5.6**

Display	Summary of function
dEbounCE	**dEbounCE** Defines level of input de-bounce applied to the pulse input to prevent false counting: dEFAuLt HEAVY LiGHt **See section 5.7**
uPdAtE	**Display update interval** Rate totaliser display update interval adjustable between 0.5 and 5 seconds. **See section 5.8**
Count	**Composite display** Defines relationship between input A and Input b for composite display. Select: A:b for Input A + Input b A:-b for Input A – Input b **See section 5.9**
di SP-1	**Upper display** Defines whether totAL or rAtE is shown on the upper display. The other variable may be shown on the lower display, providing the lower display is on in function di SP-2. **See section 5.10**
di SP-2	**Lower display** Defines the function of the lower display. It can show the selected flow variable briefly alternating with the display identification, permanently display the identification of the upper display or it may be disabled. Select: Std Displays selected flow variable briefly alternating with the display identification, except for composite display. LAbEL Permanently displays identification of upper display. oFF Lower display disabled. **See section 5.11**

Display	Summary of function
dP	**Decimal points** Defines the position of the decimal point in both the rate and total displays. **See section 5.12**
FACtor-A	**Input A flowmeter K-factor *** Each input of the rate totaliser is divided by FACtor-A or FACtor-b, which are usually set to the K-factor of the flowmeter, thus converting the flowmeter output into engineering units. FACtor may be adjusted between 0.0001 and 99999. When the 16 segment lineariser 'Lin' is selected in the FunCti on sub-menu, up to 16 values for FACtor-A may be entered, each starting at a specified input pulse frequency to compensate for errors resulting from flowmeter nonlinearity.. **See section 5.13 & Fig 6**
SCALE.t-A	**Total Scale Factor *** SCALE-t is a dividing factor that converts the pulse output from FACtor into a total with the required engineering units. e.g. if the output from FACtor is one pulse per litre and the total display is required in thousands of gallons, SCALE-t should be set to 4546.1 which is the number of litres in 1,000 imperial gallons. SCALE-t may be adjusted between 0.0001 and 99999. The total flow display is independent of the rate display. **See section 5.14 & Fig 6**
SCALE.r-A	**Rate Scale Factor *** SCALE-r is a dividing factor that converts the pulse output from FACtor into a rate with the required engineering units. e.g. if the output from FACtor is one pulse per litre and the rate display is required in gallons, SCALE-r should be set to 4.5461 which is the number of litres in an imperial gallons. SCALE-r may be adjusted between 0.0001 and 99999. The flow rate display is independent of the total flow display. **See section 5.15 & Fig 6**

Display	Summary of function
t-bASE	**Timebase** Selectable multiplier allowing flow rate to be displayed in units per second, per minute or per hour. Select: tb-01 for flow / second tb-60 for flow / minute tb-3600 for flow / hour **See section 5.16**
FiLtEr-A	**Display filter *** An adjustable digital filter to reduce noise on the rate display. Two parameters each adjustable between 0 and 9. The first digit defines the amount of filtering applied to the display, the second deviation from the displayed rate at which the filter will be overridden and the rate display will move rapidly to the new value. **See section 5.17**
CLP.oFF-A	**Clip-off *** To prevent totalisation of very low flow rates, clip-off enables the user to select a flow rate for each input below which totalisation is inhibited. **See section 5.18**
LoC CLr	**Local reset** Contains sub-menu with two functions which when enabled allow the two totals and the grand total to be reset to zero via the front panel push buttons when the Rate Totaliser is in the totalising mode. **See section 5.19** **Local total reset** CLr tot When on is selected, total A, total b or both totals are reset to zero when the ▼ and ▲ buttons are operated simultaneously for more than 3 seconds in the totalising mode. **See section 5.20** **Local grand total reset** CLr Gtot When on is selected, grand total may be reset to zero when E and ▲ buttons are operated simultaneously for more than 10 seconds in the totalising mode. **Note:** Once reset, the grand total can not be recovered. **See section 5.21**

Display	Summary of function
E CLr	**External reset** This function defines which totals are reset to zero when terminals RS1 and RS2 are connect together for more than 1 second. Select: CLr Anb to reset totals A and b CLr A to reset total A CLr b to reset total b **See section 5.22**
CLr-Gtot	**Resets grand total to zero** This function resets the grand total to zero from within the configuration menu when CLr.YES is selected. **Note:** Once reset, the grand total can not be recovered. **See section 5.23**
CodE	**Security code** Defines a four digit alphanumeric code that must be entered to gain access to the configuration menu. Default code 0000 disables the security function and allows unrestricted access to all configuration functions when the P and E buttons are operated simultaneously in the totalising mode. **See section 5.24**
rSEt dEF	**Reset to factory defaults** Resets the instrument to the factory defaults shown in section 6 when the instruction is confirmed by entering SurE. **See section 5.25**

5.4 Rate Totaliser function: FunCti on

This function determines whether the BA584G Rate Totaliser has a standard linear function, or if the two separate adjustable sixteen segment linearisers, one for each of the two flowmeter input, are activated. To reveal the existing setting select FunCti on from the configuration menu and press (P).

Std	Linearisers are not activated
Li n	Linearisers are activated

If the function is set as required, press (E) to return to the configuration menu, or press the (▼) or (▲) button to change the setting, followed by the (E) button to return to the FunCti on prompt in the configuration menu.

Std Linear

Provides a linear relationship between the pulse input and the Rate Totaliser displays for input A and input b.

Li n 16 segment adjustable linearisers

Activates an independent sixteen segment adjustable lineariser for each input. When Li n is selected functions FACtor-A and FACtor-b are expanded to allow up to 16 values to be entered each starting at a specified input pulse frequency. This allows FACtor-A and FACtor-b to be set to the K-factor of each flowmeter at multiple flow rates thus minimising errors caused by the nonlinearity of the flowmeter's K-factor.

Detailed information about the lineariser, including configuration information is contained in section 6 of this instruction manual.

5.5 Input*: inPut-A

The Input function contains two sub-functions inPtYPE and dEbounCE described in the following sections which configure the Rate Totaliser input and define the amount of input noise rejection.

5.6 Input type: inP.tYPE

inPtYPE is a sub-menu which appears in both the inPut-A and inPut-b functions. It defines the type of flowmeter sensor or pulse that may be connected to the input. To check or change the type of input, select inPut-A or inPut-b in the configuration menu and press (P) which will reveal the inP.tYPE prompt, pressing (P) again will reveal the existing input. If set as required press (E) twice to return to the configuration menu, or repeatedly press the (▼) or (▲) button until the required type of input is displayed and then press (E) twice to return to the configuration menu.

One of following six types may be selected for each input:

		Switching thresholds	
		Low	**High**
VoLtS L	Voltage pulse low [1]	1	3V
VoLtS H	Voltage pulse high[1]	3	10V
Co, L	Magnetic pick-off	0	40mV
Pr.dEt	Proximity detector [2]	1.2	2.1mA
ContACt	Switch contact [2]	100	1000Ω
oP Col	Open collector [2]	2	10kΩ

Notes:

1. Maximum voltage input +30V.

2. For flowmeter sensors connected to input A that require energising i.e. proximity detector, switch contact and open collector, terminals 3 & 4 of the Rate Totaliser should be linked together. Similarly for flowmeter sensors connected to input b that require energising, terminals 7 & 8 should be linked together.

3. To count correctly, the input pulse must fall below the lower switching threshold and rise above the higher switching threshold.

4. See section 5.7 for typical maximum counting frequency.

5.7 Debounce*: dEbounCE

dEbounCE is an adjustable sub-menu which appears in both the inPut-A and inPut-b functions. De-bounce prevents the Rate Totaliser miscounting when the input pulse has noisy edges, such as those resulting from a mechanical contact closing and bouncing. Three levels of protection may be selected and the amount of de-bounce applied depends upon the type of Rate Totaliser input that has been selected in the inPtYPE function.

The following table shows the minimum time that the input pulse must be continuously above the upper input switching threshold and continuously below the lower switching threshold to ensure that the Rate Totaliser processes the input pulse. Input switching thresholds are shown in section 5.6.

De-bounce level	**Minimum input pulse width**	
	Type of input	
	Contact	**All others**
Default	1,600µs	40µs
Heavy	3,200µs	350µs
Light	400µs	5µs

The Rate Totaliser's maximum counting frequency depends upon the debounce level selected, the shape of the input pulse and its amplitude. The following table assumes a square wave input and is only included for guidance. The maximum reliable counting frequency will be lower if the input pulses have sloping edges and the pulse amplitude only slightly exceeds the input switching thresholds.

ONLY FOR GUIDANCE		
De-bounce level	**Maximum operating frequency**	
	Type of input	
	Contact	**All others**
Default	250Hz	12kHz
Heavy	120Hz	2kHz
Light	1,000Hz	100kHz

The minimum operating input frequency is 0.01Hz. Below this frequency the rate display will be forced to zero.

The dEbounCE sub-function is located in the InPut-A and InPut-b functions. Select InPut-A or InPut-b in the configuration menu and press P which will reveal the InP.tYPE prompt, press the ▼ or ▲ button to select dEbounCE followed by P to reveal the existing setting. Pressing the ▼ or ▲ button will scroll through the three levels. When the required level has been selected, pressing E twice will enter the selection and return the display to the InPut-A or InPut-b prompt in the configuration menu.

5.8 Display update interval: uPdAtE

If either the rate or the total display is likely to change rapidly, a longer interval between display updates may simplify reading the Rate Totaliser displays. This function allows one of six different display intervals between 0.5 and 5 seconds to be selected. The selected display update interval does not affect the update time of any other instrument function. i.e. instrument accuracy is not affected.

To adjust the update interval select uPdAtE from the configuration menu and press P to reveal the existing setting. Pressing the ▼ or ▲ button will scroll through the six times. When the required interval has been selected, press E to enter the selection and return to the configuration menu.

5.9 Composite display: Count

The BA584G can produce a composite rate and total display from the sum or difference of Input-A and Input-b. This composite display is only meaningful if Input-A and Input-b are calibrated to have the same engineering units of display. This function defines the composite display.

To check or change the composite display function select Count in the configuration menu and press P which will reveal the current setting which may be changed by pressing the ▼ or ▲ button.

Select:

A:b to display Input A + Input b

A:-b to display Input A – Input b

When set as required press E to return to the configuration menu.

5.10 Upper display: d1 SP-1

Usually total flow is shown on the larger upper eight digit display, but this function allows rate to be shown on the upper display and total flow on the smaller lower display which has six positive digits or five digits with a negative sign.

To check the status of the upper display, select d1 SP-1 from the configuration menu and press P which will reveal if the display is showing rAtE or totAL. The setting can be changed by pressing the ▼ or ▲ button followed by the E button to enter the selection and return to the configuration menu.

5.11 Lower display: d1 SP-2

The lower display is normally used for displaying the rate of flow, but this function also allows it to intermittently or continuously identify which of the two inputs is being displayed, or the lower display may be disabled.

To check the status of the lower display, select d1 SP-2 from the configuration menu and press P which will reveal the existing setting which can be changed by pressing the ▼ or ▲ button followed by the E button to enter the selection and return to the configuration menu.

The following table shows the effect of the three d1 SP-2 options when input A, input b or the composite display are selected in the totalising mode.

Display selected using the ▼ or ▲ buttons in the totalising mode.	Lower display di SP-2 setting in configuration menu.		
	Std	LAbEL	oFF
Composite	Composite rate and total shown permanently	Composite rate and total shown permanently	A:b or A:-b shown briefly. No numerical value
inPut-A	Numerical value alternating with in-A shown briefly every few seconds	in-A shown continuously. No numerical value	in-A shown briefly. No numerical value
inPut-b	Numerical value alternating with in-b shown briefly every few seconds	in-b shown continuously. No numerical value	in-b shown briefly. No numerical value

5.12 Position of the decimal points: dP

The upper and lower displays have eight and six digits respectively. This function enables the position of the decimal point on both displays to be independently positioned.

To adjust the position of the decimal points select dP from the configuration menu and press P. The upper display defined as the rate or total display by function di SP-1 (section 5.10) will be activated and identified by the display annunciator as Rate or Total. The decimal point, which may be positioned between any of the digits or may be absent is positioned by operating the ▼ or ▲ push button.

When the decimal point in the upper display has been positioned pressing the P button will transfer control to the lower display variable, but it will be shown and annunciated on the larger upper display. The decimal point may be positioned in the same way by operating the ▼ or ▲ push buttons. When set as required enter the settings and return to the configuration menu by operating the E button.

5.13 Flowmeter K-factor: FACtor-A *

The rate totaliser pulse input A is divided by FACtor-A, which is adjustable between 0.0001 and 99999. For flow applications FACtor-A should be set to the K-factor of the flowmeter connected to input A. K-factor is the number of pulses that the flowmeter produces per unit volume of flow e.g. 20 pulses per litre. FACtor-A therefore converts the flowmeter output into engineering units ready for further scaling to produce the required rate and total flow displays. See Fig 6.

When the 16 segment linearisers Lin is selected in Function up to 16 values of FACtor-A may be entered, each starting at a specified input pulse frequency, which may be adjusted to compensate for flowmeter non-linearity. See section 6 of this manual.

To check or change the value, select FACtor-A from the configuration menu and press P which will reveal the existing value with one digit flashing.

The flashing digit may be adjusted by pressing the ▼ or ▲ button. When this digit has been adjusted, pressing P will transfer control to the next digit. When all the digits have been adjusted pressing P again will transfer control to the decimal point that may be positioned between any of the digits, or may be omitted by moving it to the right of the least significant digit. Finally press E to return to the FACtor-A prompt in the configuration menu.

5.14 Total scale factor*: SCALE.t-A

SCALE.t-A is a dividing factor adjustable between 0.0001 and 99999 that enables total flow to be displayed in the required engineering units. e.g. if the output from FACtor-A is one pulse per litre and the total display is required in thousands of gallons, SCALE.t-A should be set to 4546.1 which is the number of litres in 1,000 imperial gallons. The total flow display is independent of the rate display.

To check or change the total scale factor select SCALE.t-A from the configuration menu and press P which will reveal the existing value with one digit flashing. The value of the flashing digit may be changed by pressing the ▼ or ▲ button. When this digit has been adjusted as required, pressing P will transfer control to the next digit. When all the digits have been adjusted pressing again P will transfer control to the decimal point that may be positioned between any of the digits, or may be omitted by moving it to the right of the least significant digit. When the required total scale factor has been entered, press E to return to the SCALE.t-A prompt in the configuration menu.

5.15 Rate scale factor*: SCALE.r-A

SCALE.r-A is a dividing factor adjustable between 0.0001 and 99999 that enables the flow rate to be displayed in the required engineering units. e.g. if the output from FACtor-A is one pulse per litre and the rate display is required in gallons, SCALE.r-A should be set to 4.5461 which is the number of litres in an imperial gallons.

The units of the rate display are volume per unit of time. The unit of time is the timebase of the instrument which is determined by t-bASE described in section 5.16.

To check or change the rate scale factor select SCALE.r-A from the configuration menu and press P which will reveal the existing value with one digit flashing. The value of the flashing digit may be changed by pressing the ▼ or ▲ button. When this digit has been adjusted as required, pressing P will transfer control to the next digit. When all the digits have been adjusted pressing P again will transfer control to the decimal point which may be positioned between any of the digits, or may be omitted by moving it to the right of the least significant digit. When the rate scale factor has been entered, press E to return to the SCALE.r-A prompt in the configuration menu.

5.16 Timebase: t-bASE

The timebase multiplies the rate display by 1, 60 or 3,600 depending upon whether the Rate Totaliser is required to display flow rate per second, per minute or per hour. See Fig 6.

To check or change the timebase, select t-bASE from the configuration menu and press P which will reveal the existing setting. Pressing the ▼ or ▲ button will scroll through the following three options to display:

tb-1	for flow / second
tb-60	for flow / minute
tb-3600	for flow / hour

When the required multiplier is displayed press E to return to the t-bASE prompt in the configuration menu.

5.17 Display filter*: FiLtEr-A

The digital display filter associated with each input has two independent adjustable parameters enabling the rate display response to be tailored for optimum performance. The filter parameters are controlled by a two digit number. The first digit defines the amount of filtering applied to the display as shown below.

First digit	Filter time constant seconds
0X	0
1X	1.3
2X	4.3
3X	6.5
4X	8.7
5X	11.3
6X	15.7
7X	20.9
8X	25.2
9X	31.5

The second digit defines the deviation from the displayed rate at which the filter will be overridden and the rate display will move rapidly to the new value.

Second digit	Magnitude of step change which will produce a rapid response
X0	off
X1	1%
X2	2%
X3	4%
X4	8%
X5	12%
X6	16%
X7	24%
X8	32%
X9	64%

By careful adjustment of the two parameters a stable display with an acceptable input step response can be obtained for most applications.

During commissioning it is recommend that initially the second digit is set to 0 (off) and the first digit is adjusted to provide acceptable rate display stability. The second digit should then be increased until the selected step size is greater than the noise on the display signal, at which setting the rate display will become stable. These will be the optimum filter parameters for acceptable rate display stability and a fast response to a large rapid flow rate change.

To check or change the filter select FiLtEr-A in the configuration menu and press P which will reveal the current settings with the first digit flashing. Pressing the ▼ or ▲ button will change the flashing digit and P will transfer control to the second digit. While making adjustments the filtered rate display is shown on the lower display so that stability can be assessed while adjustments are being made. When set as required, press the E button to enter the revised parameters and return to the FiLtEr-A prompt in the configuration menu.

5.18 Clip-off*: CLP.oFF-A

To prevent totalisation of very low flow rates that over long periods may result in significant totalisation errors, the BA584G may be configured to stop totalising when the flow rate falls below an adjustable threshold.

To check or change the clip-off threshold select CLP.oFF-A from the configuration menu and press P which will reveal the existing setting. The threshold is shown in the units already selected for the flow rate display. One digit will be flashing. The value of the flashing digit may be changed by pressing the ▼ or ▲ button. When this digit is correct, pressing P will transfer control to the next digit. When clip-off is set as required, press the E button to enter the revised figure and return to the CLP.oFF-A prompt in the configuration menu.

When the Input-A flow rate falls below the clip-off threshold, the rate display will show zero flow, totalisation will stop and the HoLd annunciator will be activated. The flow indicator will continue to rotate for 2 seconds each time an input pulse is received i.e. at input pulse frequencies above 0.5Hz it will appear to rotate continuously.

Note: To avoid confusion, when FACtor-A, SCALE.r-A, t-bASE, or the position of the rate display decimal point are changed, clip-off will automatically be reset to zero. A new clip-off threshold must be entered after changes to any of these functions have been made.

5.19 Local reset: LoC CLr

The Local reset function contains two sub-functions CLr tot and CLr Gtot which when enabled allow each input total and the grand total to be reset to zero via the instrument push buttons while the Rate Totaliser is in the totalising mode.

5.20 Local total reset: CLr tot

CLr tot is a sub-menu in the LoC CLr function which when activated allows an operator to reset total A, total b or both totals and any stored pulses in the pulse output by operating the ▼ and ▲ push buttons simultaneously for more than three seconds while the BA584G is in the totalising mode.

To check or change the function select LoC CLr in the configuration menu and press P which will reveal the CLr tot prompt, operate P again to show if the local total reset is on or oFF. If set as required operate the E button twice to return to the configuration menu, or the ▼ or ▲ button to change the setting followed by the E button twice to enter the change and return to the LoC CLr prompt in the configuration menu.

Note: The total display may also be reset to zero remotely by connecting terminals RS1 and RS2 together for more than one second. See sections 3.3 and 5.22 of this manual.

5.21 Local grand total reset: CLr Gtot

The grand total is a separate sixteen digit counter which is incremented in parallel with the composite total input A+b or input A-b, but is not zeroed when any of the displayed totals are reset to zero. The grand total may be viewed in the totalising mode in two eight digit sections as described in section 2.2 of this manual.

CLr Gtot is a sub-menu in the LoC CLr function which when activated allows the operator to reset the grand total display to zero with the BA584G in the totalising mode by operating the E and ▲ push buttons simultaneously for more than ten seconds.

To check or change the local grand total reset select LoC CLr in the configuration menu and press P which will reveal CLr tot. Using the ▼ or ▲ button select CLr Gtot and press P which will show if the local grand total reset function is on or oFF. If set as required operate the E button twice to return to the configuration menu, or the ▼ or ▲ button to change the setting followed by the E button twice to enter the change and return to the LoC CLr prompt in the configuration menu.

5.22 External reset: E CLr

The BA584G total displays can be remotely reset to zero when terminals RS1 and RS2 are connected together for more than one second. This function defines which totals are reset.

To check or change which totals are reset, select E CLr from the configuration menu and press (P) which will reveal the existing setting. Using the (▼) or (▲) button select the required option:

CLr Anb	to reset total A and total b
CLr A	to reset total A
CLr b	to reset total b

When the required optioned is displayed press (E) to save the selection and return to the E.CLr prompt in the configuration menu.

5.23 Grand total reset from configuration menu: CLr Gtot

The grand total is a separate sixteen digit counter which is incremented in parallel with the composite total input A+b or input A-b, but is not zeroed when the two individual totals input A and input b are reset to zero. The grand total may be viewed with the instrument in the totalising mode as two eight digit sections as described in section 2.2 of this manual.

The grand total can be reset to zero from within the configuration menu using this CLr Gtot function, or from the totalising mode if sub-function CLr Gtot is activated in the LoC CLr function – see 5.21.

To zero the grand total from within the configuration menu select CL.Gtot and press (P) which will cause the instrument to display CLr.no with no flashing. Press the (▼) or (▲) push button until CLr.YES is displayed and then press (P) which will result in a 0000 prompt being displayed with the first digit flashing. This is a request for the instruction to be confirmed by entering SurE using the (▼) or (▲) button to adjust the flashing digit and the (P) button to move control to the next digit. When entered pressing (E) will reset the grand total to zero and return the Rate Totaliser to the configuration menu.

Note: Once reset, the grand total can not be recovered.

5.24 Security code: CodE

Access to the instrument configuration menu may be protected by a four digit alphanumeric security code which must be entered to gain access. Unless otherwise requested, new instruments are configured with the default security code 0000 which allows unrestricted access to all configuration functions.

To enter a new security code select CodE from the configuration menu and press (P) which will cause the Rate Totaliser to display 0000 with one digit flashing. The flashing digit may be adjusted using the (▼) or (▲) push button, when set as required operating the (P) button will transfer control to the next digit. When all the digits have been adjusted press (E) to save the new code and return to the CodE prompt in the configuration menu. The revised security code will be activated when the Rate Totaliser is returned to the totalising mode.

Please contact BEKA associates sales department if the security code is lost.

5.25 Reset to factory defaults: rSEt dEF

This function resets the BA584G Rate Totaliser including the two linearisers, to the factory default configurations which are shown in section 5.0

To reset the Rate Totaliser to the factory default configurations select rSEt dEF from the configuration menu and press (P) which will result in a 0000 display with the first digit flashing. This is a request to confirm the reset to factory default instruction by entering SurE. Using the (▼) or (▲) button set the flashing digit to S and press (P) to transfer control to the second digit which should be set to u. When SurE has been entered, pressing the (E) button will reset the BA584G to the factory defaults and return the instrument to the totalising mode.

6. LINEARISERS

The BA584G Rate Totaliser can produce accurate results when used with flowmeters having K-factors that vary with the flow rate, such as a turbine meter used over a wide range of flows. Each channel of the Rate Totaliser has an independent sixteen segment straight-line lineariser that may be adjusted to compensate for the nonlinearity of the flowmeter connected to the input as shown in Fig 8.

The two linearisers are enabled by selecting Lin in FunCtion – see section 5.4. The configuration menu shown in Fig 7 remains basically unchanged, except that up to 16 values of the flowmeter K-factor, can be entered as L-FACtor, together with PuLSE Fr the corresponding input frequency at which each starts in the FACtor A and FACtor-b functions. Fig 9 shows how the FACtor-A is extended.

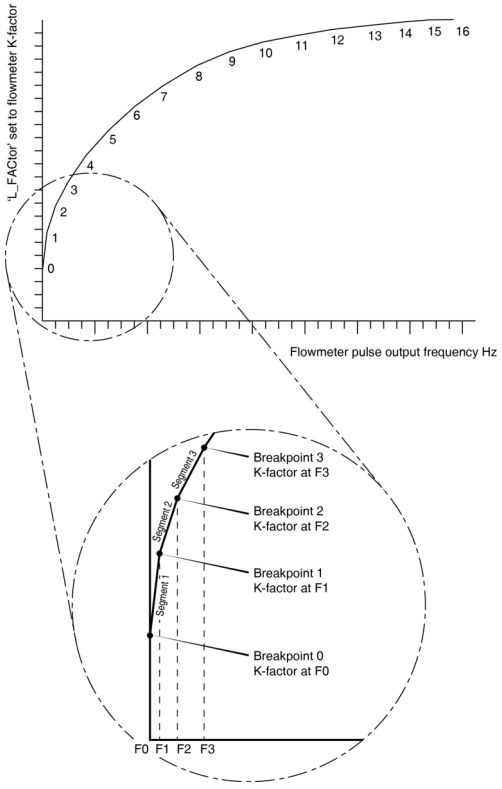


Fig 8 shows a typical linearising characteristic

The lineariser configuration is retained irrespective of how FunCtion in the Rate Totaliser configuration menu is subsequently changed. It is therefore possible to select and deselect the linearisers without having to reconfigure them.

6.1 Flowmeter specification

Flowmeters are usually supplied with a calibration certificate specifying the average K-factor and the flow range over which it applies. For use over extended flow ranges and for non-linear devices, multiple K-factors will be specified, often in a table similar to the one shown below.

Flow Rate Litres/minute	**K-factor** Pulse/litre
5	200
10	230
15	239
20	242

From this calibration certificate information the output frequency of the flowmeter, which is required for conditioning the Rate Totaliser lineariser, can be calculated.

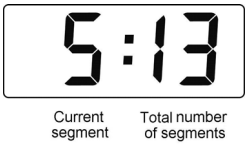
$$\text{Output frequency Hz} = \frac{\text{(Flow rate per min) x (K-factor)}}{60}$$

Flow Rate Litres/min	**K-factor** Pulses/litre	**Output frequency** Hz
0	0	0
5	200	16.66
10	230	38.33
15	239	59.75
20	242	80.66

6.2 Summary of lineariser configuration functions

This section summarises the lineariser configuration functions. When read in conjunction with Fig 9 it provides a quick aid for configuring each of the two linearisers. If more detail is required, each section contains a reference to a full description of the function.

The number of straight-line lineariser segments required should first be entered using the Add and dEL functions. In both of these sub-functions the Rate Totaliser displays the current segment and the total number of segments being used as shown below.



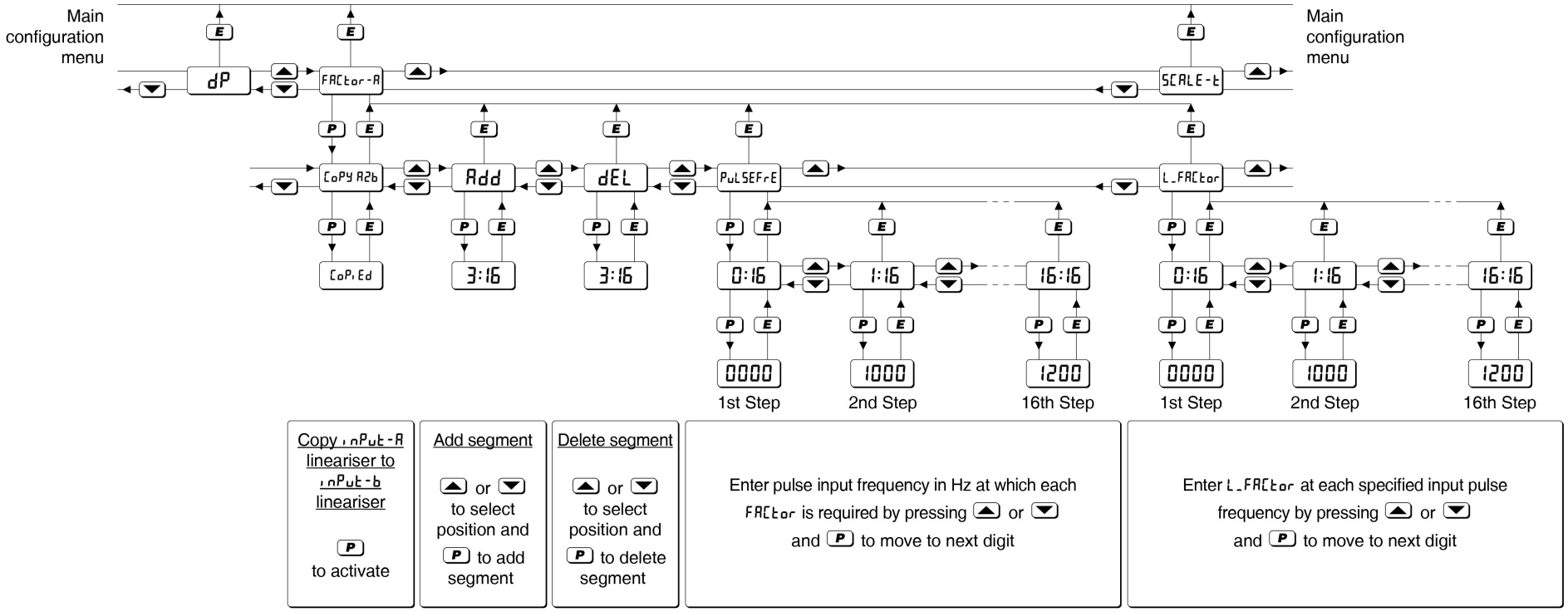


Fig 9 Lineariser configuration menu

Increasing the number of segments will provide a more accurate approximation of the flowmeter characteristic and increase totalisation accuracy.

Note: The pulse input frequency, PuLSE Fr, of successive breakpoints must be monotonic i.e. the pulse input frequency must increase with breakpoint number. See 6.8

Display	Summary of function

CoPY A2b **Copy A lineariser configuration to b lineariser.**
When the P push button is pressed the configuration of the A input lineariser is copied to the b input configuration lineariser.
See section 6.3

Add **Add a segment**
Adds a new segment before the displayed segment. The calibration of existing segments is not changed, but the identification number of all subsequent segments is increased by one.
See section 6.4

dEL **Remove a segment**
Removes the displayed segment, the identification number of all subsequent segments is decreased by one.
See section 6.5

PuLSE Fr **Pulse input frequency**
Defines the input frequency in Hz at which the selected lineariser segments starts.
See section 6.6

L_FACtor **Flowmeter K-factor**
The rate totaliser pulse input is divided by **L_FACtor**, which is usually set to the K-factor of the flowmeter, thus converting the flowmeter output into engineering units. L_FACtor may be adjusted between 0.0001 and 99999. Up to 16 values for L_FACtor may be entered, each at a specified input pulse frequency.
See section 6.7

Note: The following detailed description of the lineariser configuration functions refer to the input A lineariser. The Input b lineariser has separate identical functions.

6.3 Copy A lineariser configuration to b lineariser: CoPY A2b

When both inputs of the BA584G Rate Totaliser are connected to separate flowmeters with the same non-linearity, this sub-function simplifies configuration by copying input A lineariser configuration to the input b lineariser so that the information only has to be entered once.

Select FACtor-A in the configuration menu and press P, which will reveal one of five sub-functions. If CoPY A2b is not displayed, repeatedly press the ▼ or ▲ button to select CoPY A2b. Pressing the P button will initiate the copy, when complete the instrument will display CoPiEd followed by the CoPY A2b prompt from which another sub-function may be selected, or pressing the E button will the return the instrument to the configuration menu.

6.4 Add a segment: Add

Add is a sub-function in the FACtor-A function that enables a straight-line segment to be added to the lineariser at any point. Select FACtor-A in the configuration menu and press P, which will reveal one of five sub-functions. If Add is not displayed, repeatedly press the ▼ or ▲ button to select Add followed by P which will display the current segment and the total number of segments as shown below:

Current segment — Total number of segments

Each time the P push button is operated a segment will be added to the lineariser. If configuring the lineariser for the first time, repeatedly press P until the required total number of segments is shown on the right hand side of the display. Any number between 1 and 16 may be selected.

If adding an additional segment to an already configured lineariser, the insertion position, which is shown on the left hand side of the display, can be selected using the ▼ or ▲ push button. When inserting an additional segment, the identification numbers of all segments equal to and above the insertion point are increased by one.

An additional segment may be placed below segment 0:n providing the frequency at which segment 0:n starts is greater than zero.

To return to the Add prompt in the FACtor-A sub-menu press E.

6.5 Remove a segment: dEL

dEL is a sub-menu in the FACtor-A function that enables any segment to be removed from the linearisers configuration. To remove a segment, select FACtor-A in the configuration menu and press P, which will reveal one of five sub-functions. If dEL is not displayed, repeatedly press the ▼ or ▲ button to select dEL followed by P which will display the current segment and the total number of segments as shown below:

Current segment | Total number of segments

Each time the P push button is operated the current segment will be deleted from the linearisers. If configuring the linearisers for the first time, repeatedly press P until the total number of segments is reduced to the required number.

If removing a segment from a configured linearisers, the segment to be deleted, which is shown on the left hand side of the display, can be selected using the ▼ or ▲ push button. When a segment is deleted, the identification numbers of all segments above the deleted segment are decreased by one.

To return to the dEL prompt in the linearisers sub-menu press E.

6.6 Input frequency: PuLSE Fr

PuLSEFrE is a sub-menu in the FACtor-A function for entering the pulse input frequency at which each of the linearisers segments starts, see Fig 9.

To enter the input pulse frequency at which a linearisers segment starts, select FACtor-A in the configuration menu and press P, which will reveal one of four sub-functions. If PuLSE Fr is not displayed press the ▼ or ▲ button repeatedly to select PuLSE Fr followed by P to display the current segment for which the start frequency will be entered and the total number of segments that have already been defined using the Add and dEL functions, see below.

Current segment | Total number of segments

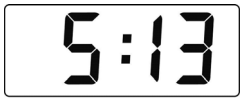
The required segment, which is shown on the left hand side of the display, can be selected using the ▼ or ▲ push buttons. When selected press P which will reveal the current input frequency with one digit flashing. The value of the flashing digit may be changed by pressing the ▼ or ▲ button. When this digit is correct pressing P will transfer control to the next digit. When the input frequency for this linearisers segment is set as required, press the E button to return to the segment identification display from which the next segment may be selected using ▼ or ▲ push buttons.
When the input frequency for all of the segments has been entered, return to the FACtor-A prompt in the configuration menu by operating the E push button.

6.7 Flowmeter K-factors: L_FACtor

L_FACtor is a sub-menu in the FACtor-A function for entering the flowmeter K-factor for each of the linearisers segments, see Fig 9.

The rate totaliser pulse input is divided by L_FACtor which is adjustable between 0.0001 and 99999; for flow applications it should be set to the K-factor of the flowmeter. K-factor is the number of pulses that the flowmeter produces per unit volume of flow e.g. 20 pulses per litre. L_FACtor therefore converts the flowmeter output into engineering units ready for further scaling to produce the required rate and total flow displays.

To enter the flowmeter K-factor for one or more segments, select FACtor-A in the configuration menu and press P, which will reveal one of four sub-functions. If L_FACtor is not displayed in the sub-menu repeatedly press the ▼ or ▲ button to select L_FACtor and followed by P to display the current segment for which L_FACtor will be entered. The required segment, which is shown on the left hand side of the display, can be selected using the ▼ or ▲ push button, see below.



Current segment | Total number of segments

When selected, press P which will reveal the current L_FACtor for the selected segment with one digit flashing. The value of the flashing digit may be changed by pressing the ▼ or ▲ button. When this digit has been adjusted as required, pressing P will transfer control to the next digit. When all the digits have been adjusted pressing P will transfer control to the decimal point that may be positioned between any of the digits, or may be omitted by moving it to the right of the least significant digit.

When L_FACtor for this linearisers segment is set as required, press the E button to return to the segment identification display from which the next

segment may be selected using ▼ or ▲ push button. When L_FACtor for all of the segments has been entered, return to the FACtor-A prompt in the configuration menu by operating the E push button twice.

6.8 Lineariser error message

If an attempt is made to position a segment at an input frequency which is not greater than the frequency of the preceding segment, or at an input frequency which is not less than the frequency of the following segment, the error message VALuE.Err will be displayed.

To avoid generating an error it may be easier to enter the bottom and top frequencies first and then insert new break points between them.

6.9 Lineariser factory defaults

The linearisers factory defaults are two breakpoints, producing one segment starting at 0Hz and finishing at 5000Hz with an L-FACtor of 1.0.

Break point	PuLSE Fr	L_FACtor
0:1	0Hz	1.00
1:1	5000Hz	1.00

7. PULSE OUTPUT

The BA584G Rate Totaliser pulse output may be configured as a synchronous duplicate of pulse input A or pulse input b, or it may be derived from the least significant digit of the composite total display. When derived from the composite total display the output pulse frequency may be divided and the output pulse width defined.

The retransmitted RTx annunciator on the instrument display shows the status of the retransmitted pulse output. Annunciator activation depends upon the setting of SourCE in the pulse output configuration menu.

SCALEd
Annunciator activated each time pulse output open collector is *on*, i.e. Ron is less than 60Ω + 3V.

dirECt:
Annunciator continuously activated

7.1 Configuration

The pulse output sub-menu is accessed via the PuLSE oP function in the configuration menu. The pulse output sub-menu allows the source of the output pulse to be selected in the SourCE sub-function. For re-transmission applications the output pulse may be a duplicate of one of the input pulses by selecting dirECt-A or dirECt-b in the SourCE sub-function. Alternatively, selecting SCALEd derives the output pulse from incrementation of the least significant digit of the composite total display input A+ input b.

Note: The SCALEd function is not available when the composite total is inPut A – inPut b.

When SCALEd is selected two additional functions, diVidE and durAtion are added to the sub-menu allowing the output pulse frequency to be divided and the output pulse width (duration) to be defined – see Fig 10.

7.2 Access Pulse output sub-menu: PuLSE.oP.

Access the Rate Totaliser configuration menu as described in section 5.2. Using the ▼ or ▲ push buttons scroll though the menu until PuLSE.oP is displayed, pressing P will then access the pulse output sub-menu which is shown in Fig 10.

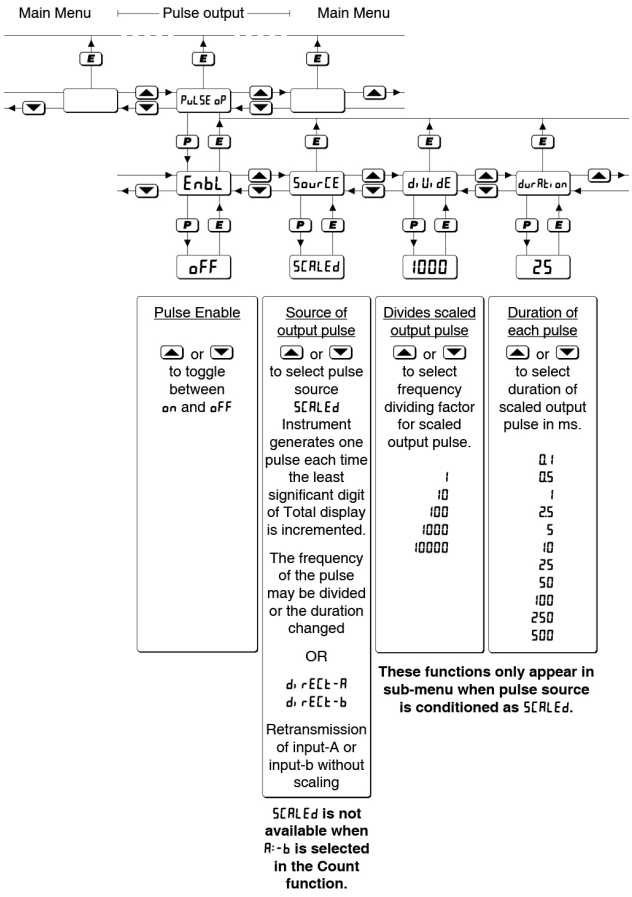


Fig 10 Pulse output configuration sub-menu

7.3 Enable pulse output: EnbL

This function allows the pulse output to be disabled or enabled without altering any of the pulse output parameters. Using the ▼ or ▲ push button select EnbL in the pulse output sub-menu and press P to reveal the existing setting on or oFF. The function can be changed by pressing the ▼ or ▲ push button followed by the E button to return to EnbL prompt.

7.4 Source of output pulse: SourCE

The output pulse may be derived from:

dirECt-A **Rate Totaliser input-A pulse.**
Output is a duplicate of input-A pulse.

dirECt-b **Rate Totaliser input pulse-b**
Output is a duplicate of input-b pulse.

SCALEd **Composite total**
Input A+b which is defined by the Count function in the configuration menu.

A pulse output occurs each time the least significant digit of the composite total is incremented. The frequency of the pulse output may be be divided and width defined by functions diUidE and durAtion which are only available when SCALEd is selected.

Note: When input A – input b A-b is selected in the Count function, the scaled pulse output SCALEd is not available.

Using the ▼ or ▲ push button select SourCE in the pulse output sub-menu and press P to reveal the existing pulse source. The function can be changed by pressing the ▼ or ▲ push button followed by the E button to return to SourCE prompt.

7.5 Divide output pulse frequency: diUidE

When the output pulse is derived from the least significant digit of the composite total, the output pulse frequency may be divided by:

1
10
100
1000
10000

Using the ▼ or ▲ push button select diUidE in the pulse output sub-menu and press P to reveal the existing divisor. The value can be changed by pressing the ▼ or ▲ push button to select the required value followed by the E button to return to diUidE prompt.

Note: This function only appears in the pulse output sub-menu when the output pulse is derived from the least significant digit of the composite total display.

7.6 Define output pulse width: durAtion

When the output pulse is derived from the least significant digit of the composite total, the output pulse width in milliseconds is defined by this function. One of 11 pulse widths may be selected:

0.1
0.5
1
2.5
5
10
25
50
100
250
500

Using the ▼ or ▲ push button select durAtion in the pulse output sub-menu and press P to reveal the existing pulse duration. The value can be changed by pressing the ▼ or ▲ push button to select the required value followed by the E button to return to durAtion prompt.

Note: This function only appears in the pulse output sub-menu when the output pulse is derived from the least significant digit of the composite total display.

7.7 Stored pulses

If the diUidE and durAtion functions are configured such that the output pulse frequency with the specified pulse width can not be output in real time, the number of pulses will be stored and transmitted at the maximum possible speed.

When total-A or total-b are reset to zero, any stored pulses which have yet to be transmitted will be discarded.

Stored pulses which have yet to be transmitted will not be retained when the BA584G Rate Totaliser power supply is interrupted.

8. CONFIGURATION EXAMPLE

In this example a BA584G Rate Totaliser is required to display the total flow rate and the sum of the total flow in two pipes. Identical flowmeters are fitted in each pipe which have a K-factor of 105 pulses per litre with a magnetic pick-off output.

The BA584G is required to display rate of flow in imperial gallons per hour with a resolution of one gallon and total flow in cubic metres with a maximum total of 100000 and a resolution of 0.01 cubic metres. Linearisation is not required. Totalisation is to stop when the flow rate on each input falls below 10 gallons per hour. The display is to be updated twice per second.

For this application the operator needs to reset the total display to zero from the totalising mode, but should not be able to reset the grand total. To prevent tampering the instrument configuration menu is to be protected by security code of 1209

8.1 Configuration procedure

The BA584G Rate Totaliser may be configured on-site without disconnection from the power supply or from the flowmeters.

Step 1 Enter the configuration menu

Enter the configuration menu by simultaneously pressing (P) and (E). Assuming a security code has not already been entered the instrument will respond by displaying FunCt, on which is the first function in the configuration menu.
See Fig 7.

Step 2 Select a linear function

With FunCt, on displayed press (P) to reveal the function of the Rate Totaliser. Using the (▼) or (▲) button select Std to switch off the linearisers and provide a linear function. Press (E) to enter the selection. See 5.4

Step 3 Select the type of input & debounce

Using the (▼) or (▲) button select , nPut-A in the configuration menu and press (P) which will reveal the sub-menu. Again using the (▼) or (▲) button select , nP.tYPE and press (P) to reveal the current input. The Rate Totaliser is required to work with a magnetic pick-off so using the (▼) or (▲) button select Coil followed by (E) to return to the , nP.tYPE prompt in the sub-menu.

Using the (▼) or (▲) button select dEbounCE from the sub-menu and press (P). Using the (▼) or (▲) button select dEFAuLt which will provide moderate noise protection. If the Rate Totaliser is subsequently found to miscount the noise rejection can be increased. Enter the selection and return to the , nPut-A prompt in the configuration menu by pressing the (E) button twice.
As both flowmeters are the same repeat for input b using the , nPut-b function.
See 5.6 and 5.7

Step 4 Select the interval between display updates.

Using the (▼) or (▲) button select uPdAtE in the configuration menu and press (P) to reveal how frequently the Rate Totaliser display is updated. Using the (▼) or (▲) push button select 0.5 (0.5 seconds i.e. 2 display updates per second). Enter the selection and return to the uPdAtE prompt in the configuration menu by pressing the (E) button.
See 5.8

Step 5 Count

Using the (▼) or (▲) button select Count in the configuration menu and press (P) to reveal the existing arithmetic relationship between input A and input b. In this example the Rate Totaliser is required to display the sum of the two inputs, therefore using the (▼) or (▲) push button select A:b. Enter the selection and return to the Count prompt in the configuration menu by pressing the (E) button.
See 5.9

Step 6 Upper display

Using the (▼) or (▲) button select d, SP-1 in the configuration menu and press (P) to select whether flow rate or flow total is shown on the upper 8 digit display. The required maximum total of 100000 with 0.01 resolution can only be accommodated on the top eight digit display. Using the (▼) or (▲) button select totAL and press (E) to enter the selection and return to the d, SP-1 prompt in the configuration menu.
See 5.10

Step 7 **Lower display**

Using the ▼ or ▲ button select d, SP-2 in the configuration menu and press P to select if the lower display function. The Rate Totaliser is required to display both total flow and the rate of flow so the lower display is required. Using the ▼ or ▲ button select Std and press E to enter the selection and return to the d, SP-2 prompt in the configuration menu.
See 5.11

Step 8 **Position rate & total decimal points**

Select dP from the configuration menu and press P. The upper display already defined as the total display by function d, SP-1 will be activated and identified by the Total annunciator. Using the ▼ or ▲ push button position the decimal point in front of the second least significant digit to give a total display resolution of 0.00.

Pressing the P button will show the rate display, but in the upper display position with the Rate annunciator activated. Using the ▼ or ▲ push button position the decimal point to the right of the least significant digit so that it is not visible to give a total display resolution of 1.

Finally press the E button to enter the selections and return to the dP prompt in the configuration menu.
See 5.12

Step 9 **Enter the flowmeter K-factor**

K-factor is the number of pulses that a flowmeter produces per unit volume of flow. The Rate Totaliser pulse input A is divided by FACtor-A, which is adjustable between 0.0001 and 99999; when set to the K-factor of the flowmeter it converts the flowmeter output into engineering units ready for further scaling to produce the required rate and total flow displays

Using the ▼ or ▲ push button select FACtor-A from the configuration menu and press P to show the existing value with one digit flashing. This should be changed to 105 using the ▼ and ▲ push buttons to adjust the flashing digit and the P button to transfer control to the next digit and to position the decimal point.

Finally, enter the new figure and return to the FACtor-A prompt in the configuration menu by pressing E. The output from FACtor-A will now be in litres which may be scaled to produce required rate and total displays.
Repeat for input b using the FACtor-b function.
See 5.13

Step 10 **Enter the total scale factor**

The Total Scale Factor SCALE.t-A is a dividing factor adjustable between 0.0001 and 99999 that enables total flow to be displayed in the required engineering units. In this example the total flow display is required in cubic metres. There are 1,000 litres in a cubic metre so SCALE.t-A should be set to 1000.

Using the ▼ or ▲ push button select SCALE.t-A from the configuration menu and press P to reveal the existing value with one digit flashing. This should be changed to 1000 using the ▼ or ▲ push button to adjust the flashing digit and the P button to transfer control to the next digit and to position the decimal point. Finally, enter the new value and return to the SCALE.t-A prompt in the configuration menu by pressing E.
The total flow display is independent of the rate display.
Repeat for input b using the SCALE.t-b function.
See 5.14

Step 11 **Enter the rate scale factor**

SCALE.r-A is a dividing factor adjustable between 0.0001 and 99999 that enables the input A flow rate to be displayed in the required engineering units. The rate display timebase is determined by 't-bASE that is adjusted in Step 12.

In this example the rate of flow display is required in imperial gallons. FACtor-A, which was adjusted in Step 8, has an output in Litres that must be converted to imperial gallons. There are 4.5461 Litres in an imperial gallon therefore SCALE.r-A should be adjusted to 4.5461

Using the ▼ or ▲ push button select SCALE.r-A from the configuration menu and press P to reveal the existing value with one digit flashing.

This should be changed to 4.5461 using the ▼ or ▲ push button to adjust the flashing digit and the P button to transfer control to the next digit and to position the decimal point. Finally, enter the new value and return to the SCALE.r-A prompt in the configuration menu by pressing E.

The flow rate display is independent of the total flow display.
Repeat for input b using the SCALE.r-b function.
See 5.15

Step 12 Enter the rate timebase

The rate timebase determines if rate is displayed per second, per minute or per hour. In this example gallons per hour are required. Using the ▼ or ▲ push button select t-bASE from the configuration menu and press P. Again using the ▼ or ▲ push button select tb-3600 from the three options which will multiply the rate display by 3600. Enter the selection and return to the t-bASE prompt in the configuration menu by pressing E.
See 5.16

Step 13 Adjust the display filter

The digital display filter has two independent adjustable parameters enabling the rate display response to be tailored for optimum performance. The filter parameters are controlled by a two digit number. The first digit defines the amount of filtering applied to the display, for initial configuration it is recommended it is set to 2 which is a time constant of 4.3 seconds. The second digit controls jump-out following a step input change and it is recommended that this is initially set to 0.

After configuration during commissioning both parameters should be adjusted experimentally to provide a stable display with an acceptable step response. To allow the effect of filter changes to be seen immediately, the live rate display is shown on the lower display while the filter parameters are shown and may be adjusted on the upper display.

Using the ▼ or ▲ push button select FiLtEr-A from the configuration menu and press P. The first digit, which controls the filter time constant, will be flashing and should be set to 2 using the ▼ or ▲ push button. The P button will transfer control to the second digit, which controls the step response and should be set to 0 in the same way. Finally, enter the selection and return to the FiLtEr prompt in the configuration menu by pressing E.

Repeat for input b using the FiLtEr-b function.
See 5.17

Step 14 Define clip-off

To prevent totalisation of low flow rates clip-off defines an adjustable flow rate threshold below which totalisation is inhibited. In this example it is required that totalisation does not occur at flow rates below 10 gallons per hour on each input.

Using the ▼ or ▲ push button select CLP.oFF-A from the configuration menu. Press P which will reveal the existing clip-off threshold in gallons per hour i.e. the same units already selected for the rate display. Change the display to 10 using the ▼ or ▲ push buttons to adjust the flashing digit and the P button to transfer control to the next digit. Finally, enter the new clip-off threshold and return to the CLP.oFF-A prompt in the configuration menu by pressing E.

Repeat for input b using the CLP.oFF-b function.
See 5.18

Step 15 Local reset of total and grand total

Two separate functions in the LoC CLr sub-menu may be individually activated to allow the operator to reset the individual totals and the composite grand total displays from the totalising mode without entering the configuration menu.

In this example the operator is required to reset the total displays but not the composite grand total display when the BA584G Rate Totaliser is in the totalising mode.

Using the ▼ or ▲ button select LoC CLr in the configuration menu and press P which will reveal the sub-menu. Again using the ▼ or ▲ button select the local total reset function CLr tot and press P. This is required so using the ▼ or ▲ button select on followed by E to return to the CLr tot prompt in the sub-menu.

Using the ▼ or ▲ button select the local grand total reset function CLr Gtot and press P. This is not required so using the ▼ or ▲ button select oFF. Enter the selection and return to the LoC CLr prompt in the configuration menu by pressing the E button twice.
See 5.20 and 5.21

Step 16 Reset the grand total to zero

Before completing configuration, the Rate Totaliser's composite grand total should be reset to zero. Using the ▼ or ▲ button select CLr.Gtot in the configuration menu and press P which will cause CLr.no to be displayed. Again using the ▼ or ▲ button select CLr YES and press P which will result in a 0000 display with one digit flashing. This is a request for the instruction to be confirmed by entering SurE using the ▼ or ▲ buttons to set each digit and the P button to move control to the next digit.

Pressing E will then reset the composite grand total to zero and return the instrument to the CLr.Gtot prompt in the configuration menu.
See 5.23

Step 17 Define the security code

Defining a security code prevents unauthorised access to the configuration menu. Using the ▼ or ▲ buttons select CodE from the configuration menu and press P which will reveal 0000 with the first digit flashing. This example requires the security code to be 1209. Using the ▼ or ▲ buttons set the flashing digit to 1 and press P to transfer control to the second digit. When all have been entered press E to return to the configuration menu.
See 5.24

Step 18 Return to the totalising mode

Configuration of the BA584G is now complete. Pressing the E button will save the new configuration and return the Rate Totaliser to the totalising mode. The BA584G will display dAtA followed by SAVE while the new information is stored in permanent memory, which will be protected from unauthorised adjustment by the security code.

In the totalising mode, operating the ▼ or ▲ button will scroll the BA584G display between Input-A, Input-b and the composite display Input-A + Input-b.

9. MAINTENANCE

9.1 Fault finding during commissioning

If a BA584G fails to function during commissioning the following procedure should be followed:

Symptom	Cause	Check:
No display	No power supply, or incorrect wiring. Note: Terminals 2, 6, 10 & RS2 are interconnected within the instrument.	That there is between 10 and 30V on terminals 1 & 2 with terminal 1 positive.
Rate Totaliser is receiving power but flow indicator is not rotating when either input is selected.	No input pulses, or incorrect input configuration	Input configuration. Correct linking of terminals 3 & 4 for input A and terminals 7 & 8 for input b. Input pulses have correct polarity.
Flow indicator rotating, but incorrect rate display on one or both inputs.	Incorrect rate display calibration.	FACtor-A FACtor-b SCALE.r-A SCALE.r-b t-bASE
Flow indicator rotating, but incorrect total display.	Incorrect total display calibration. Remote reset switch contacts are closed.	FACtor-A FACtor-b SCALE.t-A SCALE.t-b If reset annunciator is activated, check reset wiring and switch.
Unstable rate display.	Noisy pulse input signal.	Eliminate electrical noise. Increase input de-bounce and/or display filter.
Alarms do not function.	Alarms have been automatically disabled following rate display recalibration.	Enable both alarm outputs.
Unable to enter configuration menu.	Incorrect security code	That the correct security code is being used. Contact BEKA if code is lost.

9.2 Fault finding after commissioning

ENSURE PLANT SAFETY BEFORE STARTING MAINTENANCE

If a BA584G fails after it has been functioning correctly, the following table may help to identify the cause of the failure.

Symptom	Cause	Check:
No display	No power supply	That there is between 10 and 30V on terminals 1 & 2 with terminal 1 positive.
Flow indicator not rotating on one or both inputs.	No input pulses	Output from flowmeter. Wiring between flowmeters and BA584G.
Flow indicator rotating. HOLD annunciator activated.	Input is below clip-off threshold	CL, PoFF threshold and adjust if necessary.
Unable to enter configuration menu.	Incorrect security code	That the correct security code is being used. Contact BEKA if code is lost.

If this procedure does not reveal the cause of the fault, it is recommended that the instrument is replaced.

9.3 Servicing

We recommend that faulty BA584G rate totalisers are returned to BEKA associates or to your local BEKA agent for repair.

9.4 Routine maintenance

The mechanical and electrical condition of the instrument should be regularly checked. Inspection frequency should be adjusted to suit the environmental conditions.

9.5 Guarantee

Instruments which fail within the guarantee period should be returned to BEKA associates or your local BEKA agent. It is helpful if a brief description of the fault symptoms is provided.

9.6 Customer comments

BEKA is always pleased to receive comments from customers about our products and services. All communications are acknowledged and whenever possible, suggestions are implemented.

10. ACCESSORIES

10.1 Units of measurement & instrument identification.

New BA584G Rate Totalisers are supplied with a printed scale card showing the units of measurement and tag information specified when the instrument was ordered. If this information was not supplied a blank scale card will be fitted which can easily be marked with a dry transfer or a permanent marker on-site.

Custom printed scale cards are available as accessories and may be easily fitted as shown in section 4.4 of this manual.

10.2 Legend plate

The BA584G can also be supplied with a blank or custom laser engraved stainless steel legend plate - see Fig 4. The plate, which after installation is visible from the front of the instrument, is supplied loose with two fixing screws for securing it to the rear of the instrument's back-box. This plate can typically accommodate:

1 row of 5 alphanumeric characters 10mm high

or 1 row of 6 alphanumeric characters 7mm high

or 2 rows of 10 alphanumeric characters 5mm high

10.3 Backlight

The BA584G Rate Totaliser can be supplied with a factory fitted backlight that produce green illumination enhancing display contrast and enabling it to be read at night or in poor lighting conditions. The backlight is internally powered from the instrument therefore no additional wiring is required, but the instrument supply current increases to 32mA.

10.4 Alarms

The BA584G can be supplied with factory fitted dual solid state single pole alarm outputs. These may be independently configured as high or low, rate or total alarms with normally open or normally closed outputs functioning on input A, input b, or on the calculated composite rate or total.

Configurable functions for each alarm include adjustable setpoint, alarm delay time and alarm silence time. Hysteresis may be applied to rate alarms.

CAUTION

These alarm outputs should not be used for critical safety applications such as a shut down system.

When the BA584G power supply is turned off or disconnected, alarm outputs will open irrespective of whether normally open or normally closed outputs have been selected. When designing a system an open output should therefore be chosen for the alarm condition.

Alarm annunciators on the instrument display indicate the status of both alarms. If an alarm delay or silence time has been selected the annunciator will flash during the delay or silence period. The BA584G internal counters are up-dated and compared with the alarm setpoint twice per second, irrespective of the display update time selected. This may result in an alarm being delayed for up to half a second after the rate or total has exceeded the setpoint.

10.4.1 Solid state output

Each alarm has a galvanically isolated single pole solid state switch output as shown in Fig 11. The outputs are polarised and current will only flow in one direction. Terminals A1 and A3 should be connected to the positive side of the supply.

Ron = less than 5Ω + 0.7V
Roff = greater than 1MΩ

Note: Because of the series protection diode some test meters may not detect a closed alarm output.

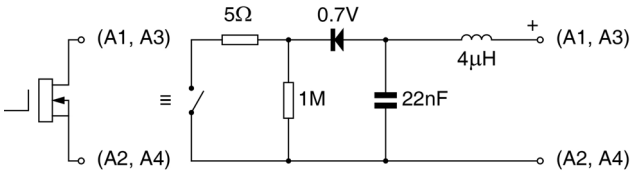


Fig 11 Equivalent circuit of each alarm output

The solid state output of each alarm may be used to switch any circuit with parameters equal or less than:

V = 30V dc

I = 200mA

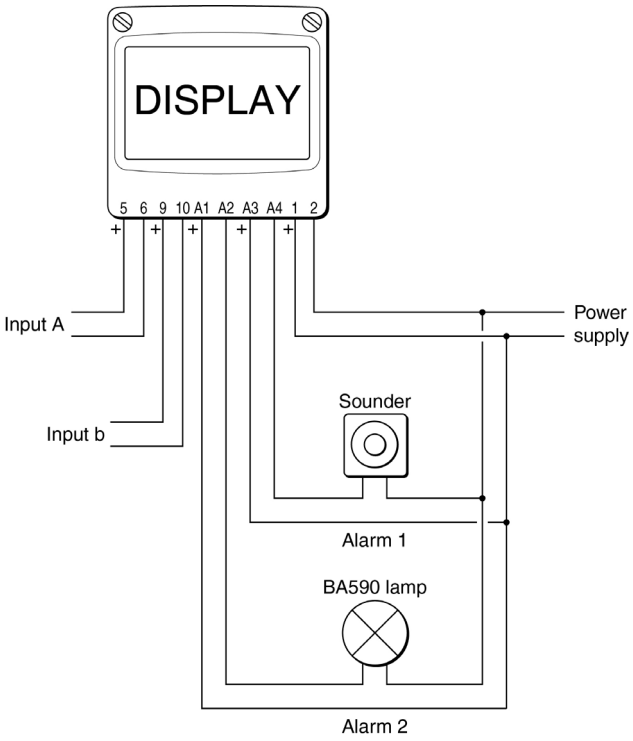


Fig 12 Typical alarm application

10.4.2 Configuration and adjustment

When a BA584G is supplied with alarms the configuration menu is extended as shown in Fig 13. Each alarm may be configured to operate on the rate or total display of input A, input b or on the composite display input A + input b or input A – input b.

For simplicity Fig 13 only shows the configurable functions on the rate option of alarm AL1, the total options are identical except that the total alarms can not have hysteresis. Alarm AL2 is identical to alarm AL1.

The following table summarises each of the alarm configuration functions and includes a cross reference to more detailed information. Again only the functions on alarm AL1 are listed.

Display	Summary of function
EnbL	**Alarm enable** Enables or disables the alarm without changing the alarm configuration. See section 10.4.3
tYPE	**Type of alarm** Defines whether the alarm operates on the rate or total of input A, input b or the composite rate or total. See section 10.4.4
SP 1r-A	**Alarm setpoint** Adjusts the alarm setpoint. The alarm is activated when the rate or total display equals the setpoint. **Note:** setpoints are identified as: SP 1r-A Alarm 1, Rate, Input A SP 1r-b Alarm 1, Rate, Input b SP 1r Alarm 1, Rate (A+b or A-b) SP 1t-A Alarm 1, Total, Input A SP 1t-b Alarm 1, Total, Input b SP 1t Alarm 1, Total (A+b or A-b) Similarly for alarm 2 setpoints. See section 10.4.5
Hi.Lo	**Alarm function** Defines whether the alarm has a high or low function. See section 10.4.6
no.nC	**Normally open or normally closed output.** Determines whether the single pole alarm output is open or closed in the non-alarm condition. See section 10.4.7
HSEr	**Hysteresis** Adjusts the alarm hysteresis. Only available on a rate alarm. See section 10.4.8
dELA	**Alarm delay time** Adjusts the delay between the display equaling the setpoint and the alarm output being activated. See section 10.4.9
Si L	**Alarm silence time** Defines the time that the alarm output remains in the non-alarm condition following acceptance of an alarm. See section 10.4.10

Display	Summary of function

FLSH **Flash display when alarm occurs**
When enabled, alternates the rate or total display between process value and alarm reference AL 1 or AL2 when an alarm output is activated.
See section 10.4.11

ACSP **Access setpoint**
Sub-menu that enables access to the alarm setpoints from the totalising mode and defines a four digit access code.
See section 10.4.12

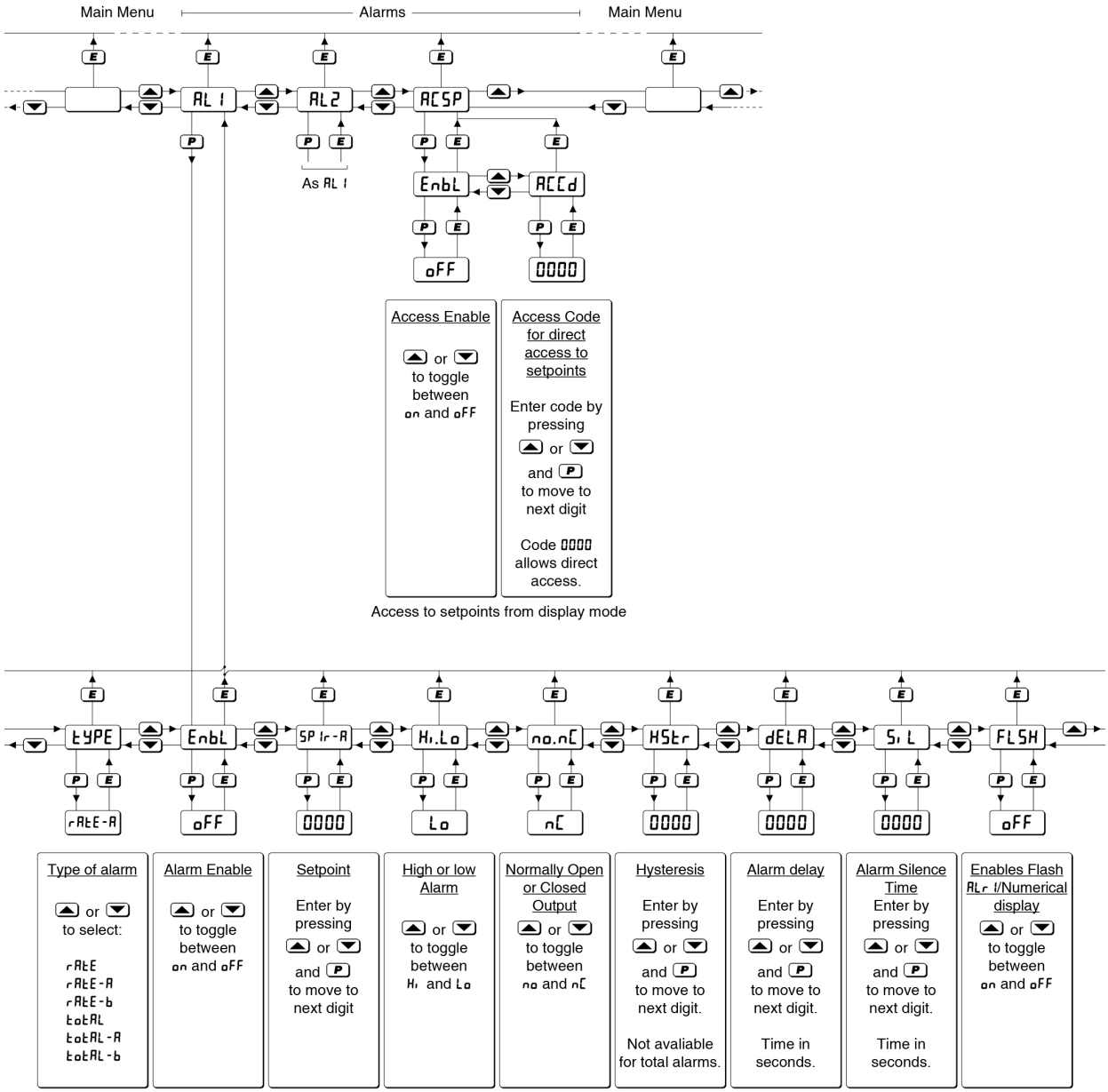


Fig 13 Alarm menu

10.4.3 Alarm enable: EnbL

This function allows the alarm to be enabled or disabled without altering any of the alarm parameters. Using the ▼ or ▲ push button select AL 1 or AL2 from the configuration me
nu and press P to reach EnbL in the alarm sub-menu. Pressing P will then reveal the existing setting. The function can be changed by pressing the ▼ or ▲ push button followed by the E button to return to the alarm sub-menu.

10.4.4 Type of alarm: tYPE

Alarm 1 and Alarm 2 are totally independent, both may be rate or total alarms, or one may be conditioned for rate and the other for total. Similarly both may function on input-A or Input-b or one may operate on input-A and the other on input-b. Using the ▼ or ▲ push button select tYPE from the selected alarm sub-menu and press P to check or change the function. The ▼ or ▲ push button will scroll through the following options:

rAtE	Alarm 1, Rate (A+b or A-b)
rAtE-A	Alarm 1, Rate, input A
rAtE-b	Alarm 1, Rate, input b
totAL	Alarm 1, Total (A+b or A-b)
totAL-A	Alarm 1, Total, Input A
totAL-b	Alarm 1, Total, input b

When the required alarm has been selected press the E button to enter the selection and return to the alarm sub-menu.

Alarm 2 has the same selectable options.

Note: When tYPE is changed, the alarm configuration is automatically reset to the default values and the alarm is disabled. It must therefore be reconfigured before use.

10.4.5 Setpoint adjustment: SP 1 - and SP2 -

The function of each alarm is determined by the tYPE function, the setpoint name will change to reflect this selection. For example, if rAtE-b was selected in the tYPE function for alarm 1, the setpoint will be identified as SP 1r-b.

Rate alarm setpoints may be positioned anywhere between -99999 and 999999; total alarm setpoints may be anywhere between -9999999 and 99999999.

All setpoints are adjusted in the same way. Using the ▼ or ▲ push button select the required setpoint in the alarm sub-menu and press P which will reveal the existing setpoint value with one digit flashing. The required setpoint can be entered using the ▼ or ▲ push button to adjust the flashing digit and the P button to transfer control to the next digit. When set as required press E to enter the value and return to the setpoint prompt in the alarm sub-menu.

10.4.6 Alarm function: Hi.Lo

Alarm 1 and Alarm 2 are totally independent, both may be Hi or Lo, or one may be conditioned as a Hi alarm and the other as a Lo alarm. Using the ▼ or ▲ push button select Hi.Lo from the alarm sub-menu and press P to check or change the function. The ▼ or ▲ push button will toggle the alarm function between Hi and Lo, when set as required, press the E button to return to the Hi.Lo prompt in the alarm sub-menu.

10.4.7 Alarm output status: no.nC

Each single pole alarm output may be open or closed in the non-alarm condition. When the BA584G power supply is turned off or disconnected, the alarm outputs will open irrespective of whether normally open or normally closed outputs have been selected. Therefore, when designing an alarm system normally closed nC should be selected so that the output opens when an alarm occurs or if the power supply fails.

Using the ▼ or ▲ push button select no.nC from the selected alarm sub-menu and press P to check or change the function. The ▼ or ▲ push button will toggle the contact status between no and nC, when set as required, press the E button to return to the no nC prompt in the alarm sub-menu.

10.4.8 Hysteresis: HYSt

Hysteresis is only available for rate alarms therefore the HYSt function only appears in the configuration sub-menu when alarm tYPE has been set to rAtE-A, rAtE-b or rAtE. During configuration hysteresis is shown in the units of rate previously configured for the rate display.

Using the ▼ or ▲ push button select HYSt in the selected alarm sub-menu and press P which will reveal the existing hysteresis with one digit flashing. The required hysteresis can be entered using the ▼ or ▲ push button to adjust the flashing digit and the P button to transfer control to the next digit. When set as required press E to enter the value and return to the HYSt prompt in the alarm sub-menu.

e.g. A BA584G configured to display a flow rate of 0 to 5000, with a high alarm set at 4000 and hysteresis of 100 will perform as follows:
High alarm will be activated when flow rate increases to equal or exceed 4000, but will not reset until the flow rate falls below 3900.

10.4.9 Alarm delay: dELA

This function enables activation of the alarm output to be delayed for a fixed time following the alarm condition occurring. The delay can be set in 1 second increments up to 3600 seconds. If a delay is not required zero should be entered.

To adjust the delay select dELA using the ▼ or ▲ push button in the selected alarm sub-menu and press P which will reveal the existing delay time in seconds with one digit flashing. The required delay time can be entered using the ▼ or ▲ push button to adjust the flashing digit and the P button to transfer control to the next digit. When set as required press E to enter the value and return to the dELA prompt in the alarm sub-menu.

The alarm annunciator will start flashing immediately an alarm condition occurs and will continue for the delay time, after which the alarm output will be activated and the alarm annunciator will be permanently activated.

10.4.10 Alarm silence time: SiL

The alarm silence function is primarily intended for use in small installations where the alarm output directly operates an annunciator such as a sounder. When the alarm silence time is set to any figure other than zero, the BA584G Rate Totaliser P push button becomes an alarm accept button.

After an alarm has occurred, operating the P button will cause the alarm output to revert to the non-alarm condition for the configured alarm silence time. When an alarm is silenced the alarm annunciator will flash until the silence time expires.

To adjust the alarm silence time select SiL using the ▼ or ▲ push button in the selected alarm sub-menu and press P which will reveal the existing alarm silence time in seconds with one digit flashing. The required silence time can be entered using the ▼ or ▲ push button to adjust the flashing digit and the P button to transfer control to the next digit. When set as required press E to enter the value and return to the SiL prompt in the alarm sub-menu.

10.4.11 Flash display when alarm occurs: FLSH

In addition to the two alarm annunciators on the lower left hand side of the Rate Totaliser display which show the status of both alarms irrespective of which input is being displayed, this function provides an even more conspicuous indication that an alarm condition has occurred.

When enabled and the Rate Totaliser is displaying the input on which the alarm has occurred, the FLASH function alternates the rate or total display between the numerical value and the alarm identification. For example if alarm 1 has been activated by a rate alarm occurring on input A the rate display will alternate between the numerical rate value and AL1, plus the input identification inA if Std has been selected for the lower display function diSP2 configuration – see 5.11.

Note: When an alarm occurs on one input the flash function will only be seen when viewing that input, not when the Rate Totaliser is showing the other input or the composite display. However, the two alarm annunciators, which indicate the status of each alarm, are activated irrespective of which input is being displayed.

To enable the function select FLSH from the alarm sub-menu using the ▼ or ▲ push button and press P to check or change the function. The ▼ or ▲ push button will toggle the function between oFF and on, when set as required, press the E button to return to the FLSH prompt in the alarm sub-menu.

10.4.12 Access Setpoints: ACSP

This function activates a separate menu that provides direct access to the alarm setpoints from the totalising mode by simultaneously operating the P and ▲ buttons. An operator can therefore adjust the alarm setpoints without having access to the configuration and alarm sub-menus. Protection against unauthorised or accidental adjustment is provided by a separate optional security access code.

Using the ▼ or ▲ push button select ACSP from the configuration menu and press P to reach the enable sub-function EnbL. Pressing P will reveal the existing setting which can be toggled between on and oFF by pressing the ▼ or ▲ push button. When set as required, press the E button to return to the EnbL prompt from which a separate security access code can be entered using the ACCd sub-function which can be selected using the ▼ or ▲ push button.

To enter a new security access code select ACCd from the sub-menu and press P which will cause the Rate Totaliser to display 0000 with one digit flashing. The flashing digit may be adjusted using the ▼ or ▲ push buttons, when set as required operating the P button will transfer control to the next digit. When all the digits have been adjusted press E to return to the ACCd prompt. The revised security code will be activated when the Rate Totaliser is returned to the totalising mode. Default security access code 0000 will disable the security code allowing direct access to the setpoints in the totalising mode by pressing the P and ▲ buttons simultaneously.

10.4.13 Adjusting alarm setpoints from the totalising mode.

Access to the two alarm setpoints from the Rate Totaliser totalising mode is obtained by operating the P and ▲ push buttons simultaneously as shown in Fig 14. If the setpoints are not protected by an access security code the alarm setpoint prompt SP 1r or SP 1t will be displayed depending upon whether a rate or total alarm has been conditioned. If the setpoints are protected by a security code, CodE will be displayed first. Pressing P again will allow the alarm setpoint security code to be entered digit by digit using the ▼ or ▲ buttons to change the flashing digit and the P push button to move control to the next digit. If the correct code is entered pressing E will then cause alarm setpoint prompt SP 1r or SP 1t to be displayed. If an incorrect security code is entered, or a button is not pressed within ten seconds, the instrument will automatically return to the totalising mode.

Once within the menu pressing the ▼ or ▲ buttons will toggle the display between the two alarm setpoint prompts.

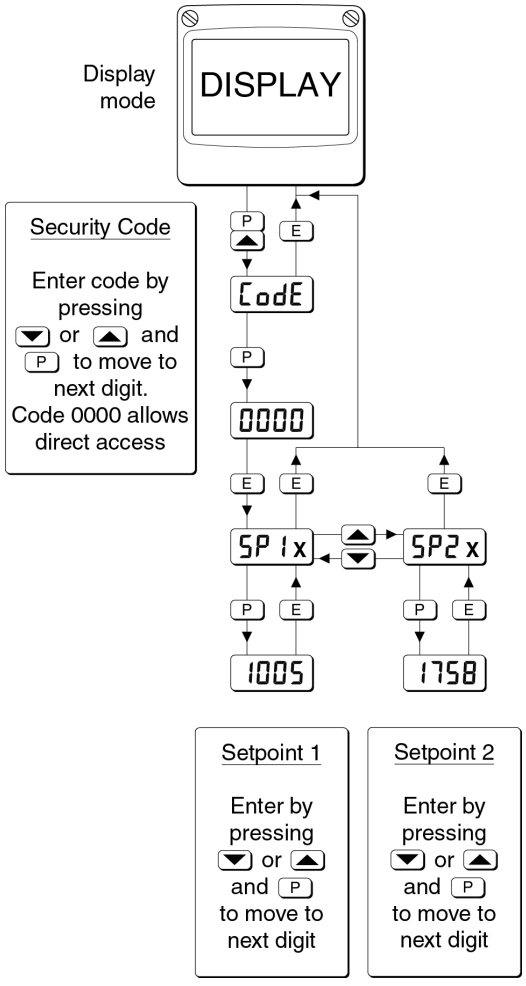


Fig 14 Setpoint adjustment from the totalising mode

To adjust an alarm setpoint select the required alarm and press P which will reveal the existing value with one digit flashing. The flashing digit may be adjusted using the ▼ or ▲ push button followed by the P button to move control to the next digit. When the required setpoint has been entered, pressing E will return the display to the setpoint prompt from which the other setpoint may be selected, or the instrument may be returned to the totalising mode by pressing E again.

Note: Direct access to the alarm setpoints is only available when the menu is enabled - see section 10.4.12

10.5 4/20mA output

The BA584G Rate Totaliser can be supplied with a factory fitted galvanically isolated 4/20mA current sink output which may be conditioned to represent the composite rate or total display.

10.5.1 System design

The Rate Totaliser's 4/20mA output is a passive current sink i.e. not powered, but it is totally isolated from all other Rate Totaliser circuits. It is effectively a 2-wire 4/20mA transmitter requiring a minimum supply of 5V with the output current controlled by the Rate Totaliser's composite rate or total. Terminals C1 and C2 may be connected to any other instrument with a 4/20mA transmitter input with at least a 5V output. Terminals C2 and C4 are internally linked and may be used for joining a return 4/20mA wire.

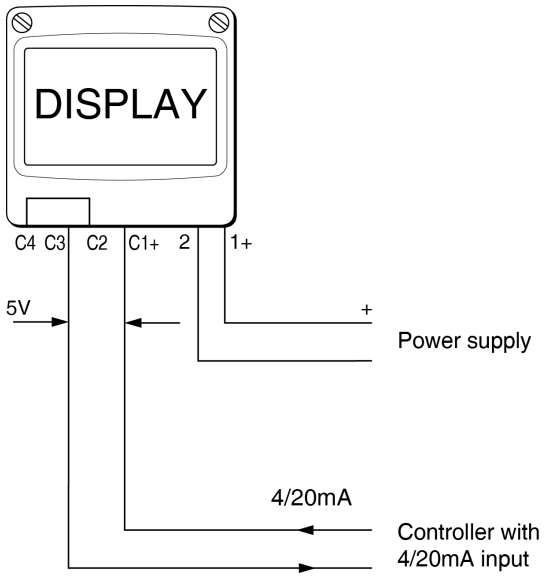


Fig 15 Application of 4/20mA output

10.5.2 Configuration

When a Rate Totaliser is supplied with an optional 4/20mA output the configuration menu is extended as shown in Fig 16. The 4/20mA output sub-menu is accessed via the 4-20 oP function.

The 4/20mA output sub-menu allows the 4/20mA output to be controlled by the composite rate or the composite total display.

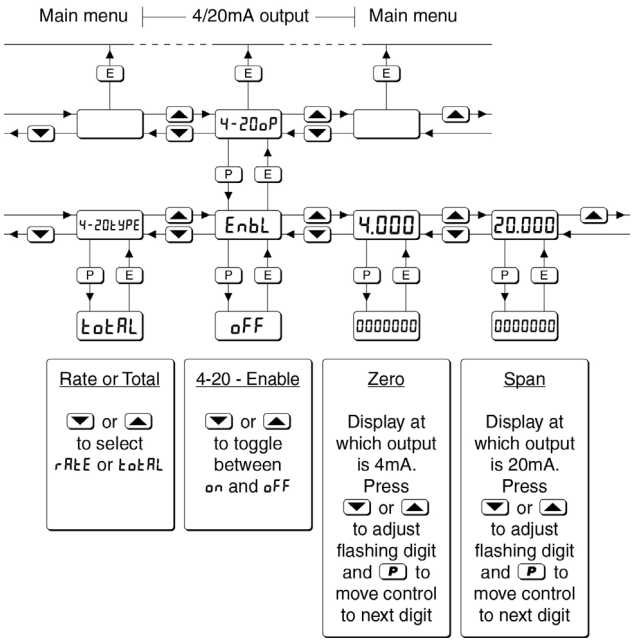


Fig 16 4/20mA output configuration sub-menu

10.5.3 Access 4/20mA output sub-menu: 4-20 oP

Access the Rate Totaliser configuration menu as described in section 5.2. Using the ▼ or ▲ push button scroll though the menu until 4-20 oP is displayed, pressing P will then access the 4/20mA output sub-menu which is shown in Fig 16.

10.5.4 Enable 4/20mA output: EnbL

This function allows the 4/20mA current output to be disabled or enabled without altering the calibration. Using the ▼ or ▲ push button select EnbL in the 4-20 oP sub-menu and press P to reveal the existing setting on or oFF. The function can be changed by pressing the ▼ or ▲ push button followed by the E button to return to EnbL prompt in the sub-menu.

10.5.5 Select rate or total source: 4-20tYPE

The 4/20mA output current can represent the Rate Totaliser's composite rate or composite total display. This selection should be made before any other current output functions are adjusted.

Using the ▼ or ▲ push button select 4-20tYPE in the 4/20mA output sub-menu and press P to reveal the existing setting totAL or rAtE. The function can be changed by pressing the ▼ or ▲ push button followed by the E button to return to the 4-20tYPE prompt in the sub-menu.

11.5.6 Display which corresponds to 4mA output: 4.000

The composite Rate Totaliser display which corresponds to a 4.000mA output current is defined by this sub-function. Using the ▼ or ▲ push button select 4.000 in the 4/20mA output sub-menu and press P which will reveal the existing display with one digit flashing. The required display can be entered using the ▼ or ▲ push button to adjust the flashing digit and the P button to transfer control to the next digit. When set as required press E to enter the value and return to the 4.000 prompt in the 4/20mA output sub-menu.

11.5.7 Display which corresponds to 20mA output: 20.000

The Rate Totaliser composite display which corresponds to a 20.000mA output current is defined by this function. Using the ▼ or ▲ push button select 20.000 in the 4/20mA output sub-menu and press P which will reveal the existing display with one digit flashing. The required display can be entered using the ▼ or ▲ push button to adjust the flashing digit and the P button to transfer control to the next digit. When set as required press E to enter the value and return to the 20.000 prompt in the 4/20mA output sub-menu.

Notes:

1: If the calibration of the source of the 4/20mA output is changed i.e. composite rate or composite total display, the 4/20mA output will automatically be set to give a constant 3.5mA output irrespective of the display. The 4/20mA output must always be reconfigured following reconfiguration of the source display.

2: If the Rate Totaliser and the 4/20mA current sink output are powered from separate supplies, the 4/20mA output current will continue to flow when the Rate Totaliser supply fails or is turned off. Powering both from a common supply eliminates this effect.