

The BA304G loop powered 4/20mA indicator is an intrinsically safe field mounting instrument with a large 4 digit display housed in a robust IP66 GRP or stainless steel enclosure.

Main application of the BA304G is to display a measured variable in engineering units within a hazardous area. The zero and span of the display are independently adjustable allowing the indicator to be calibrated to display any linear variable represented by the 4/20mA signal. A root extractor and an adjustable sixteen segment lineariser enable the indicator to display flow and variables such as tank level in linear engineering units. For weighing applications a tare function is included.

The large 34mm high 4 digit display provides maximum contrast and has a very wide viewing angle, allowing the BA304G indicator to be easily read in most lighting conditions. An optional factory fitted backlight is available for installations in poorly illuminated areas. The four digits, with three decimal points and a negative sign, may be configured to display any variable between -9999 and 9999.

IP66 protection is provided by a robust GRP or 316 stainless steel enclosure, both have thick armoured glass windows and silicone gaskets. Impact and ingress protection have been assessed by UKAS accredited bodies. The BA304G is surface mounting but can be pipe or panel mounting using accessories.

IECEx, ATEX and ETL intrinsic safety gas and dust certification permit world wide installation. The 4/20mA input terminals comply with the requirements

for *simple apparatus* which, together with the low voltage drop, allow the indicator to be connected in series with most intrinsically safe 4/20mA loops.

Display backlighting which may be loop or separately powered is available as a factory fitted option. It provides green background illumination allowing the display to be read at night or in poorly illuminated areas. When powered from the 4/20mA loop, no additional intrinsically safe interface or wiring is required and the indicator input remains compliant with the requirements for simple apparatus. Powering from a separate supply produces a slightly brighter backlight but requires an additional intrinsically safe interface.

Optional dual alarm outputs which can switch hazardous or safe area loads, such as sounders, beacons or solenoid valves, are available as a factory fitted option. The two galvanically isolated solid state outputs may be independently conditioned as high or low alarms with normally open or closed outputs. Annunciators on the display show the status of both alarms.

The scale card which shows units of measurement and tag information slides into an internal slot and can easily be changed on-site. New instruments can be supplied with the scale card printed to show customer specified information for no additional charge. If this is not requested, a blank card is fitted which can easily be marked on-site.

Reliability is ensured by protection from incorrect connection and radio frequency interference. The indicator has been subjected to extensive vibration and thermal testing and is supported by a three year guarantee.

BA304G BA304G-SS

2-wire 4/20mA 4 digit indicator

Intrinsically safe for use in all gas & dust hazardous areas

- IP66 GRP or stainless steel enclosure.
- Intrinsically safe ATEX, IECEx, ETL and cETL certification.
- Loop powered only 1.2V drop.
- 4 digit 34mm high display.
- Optional backlight & alarms.
- ◆ Root extractor, lineariser and tare function.
- Easy scale card installation on-site.
- 3 year guarantee

www.beka.co.uk/ba304g











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SPECIFICATION

4 to 20mA HART® transparent Current Voltage Less than 1.2V at 20°C

Less than 1.3V at -40°C

Less than 5V with optional loop powered backlight Overrange

±200mA or ±30V will not damage the indicator

Display

Liquid crystal, 4 digits 34mm high non-multiplexed Type Adjustable between 0 & ±9999 for a 4/20mA input Span Adjustable between 0 & ±9999 with 4mA input Zero

Decimal point 1 of 3 positions or absent

Polarity Zero blanking Automatic minus sign
Blanked apart from 0 in front of decimal point Direction Display may increase or decrease with increasing

2 per second

Reading rate 9999 or -9999 with all decimal points flashing Overrange

Push buttons (Function in display mode) Shows display with 4mA input \blacksquare

Shows display with 20mA input (P) Displays input in mA or as a % of span, has a

modified function when alarms are fitted.

E Used for tare function

Accuracy at 20°C

Linear ±0.02% of span ±1digit Root extracting ±16µA at input ±1 digit.

Temperature effect on:

Less than 25ppm of span/°C Zero. Less than 50ppm of span/°C Span

Less than 0.05% of span error for 1mA pk to pk 50 or Series mode rejection

60Hz interference.

Intrinsic safety International IECEx

Code

Ex ia IIC T5 Ga Ex ia IIIC T80°C Da IP66 -40°C ≤ Ta ≤ 70°C

Input parameters

30V do Ui li 200mA 0.84W Ρi

Output parameters Comply with requirements for simple apparatus

IECEx ITS 11.0014X Cert. No.

(Special conditions only apply for Zone 0)

Europe ATEX

Code Group II

Category 1GD Ex ia IIC T5 Ga Ex ia IIIC T80°C Da IP66 -40°C ≤ Ta ≤ 70°C

Safety parameters As IECEx certification

Cert. No. ITS11ATEX27253X

(Special conditions only apply for Zone 0)

USA & Canada ETL & cETL

Class I, Div 1, Gp A, B, C, D. T5 Class I, Zone 0, AEx ia IIC T5 Ga USA & Canada Code

USA

-40°C ≤ Ta ≤ 70°C

Class II, Div 1, Gp E, F, G. Class III, Div 1 Zone 20 AEx ia IIIC T80°C Da USA & Canada USA

-40°C ≤ Ta ≤ 60°C

Ex ia T5 Ga -40° C \leq Ta \leq 70 $^{\circ}$ C Canada Ex ia IIIC Da -40° C \leq Ta \leq 60°C

ETL control No. 4008610

USA & Canada Nonincendive

Class I, Div 2, Gp A, B, C, D T5 Code

Class II, Div 2, Gp F, G Class III, Div 2 -40°C ≤ Ta ≤ 70°C

4008610 ETL control No.

Environmental

Operating temp -40 to +70°C Storage temp -40 to +85°C

to 95% at 40°C noncondensing Humidity

Complies with EMC Directive 2014/30/EU **EMC**

Mechanical Enclosure

Material GRP or 316 stainless steel

Ingress protection IP66

Impact protection Enclosure 7J Window 4J Weight

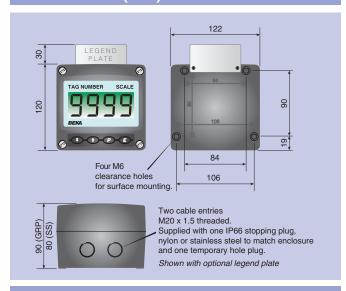
GRP 1.1kg Stainless steel 2.6kg

Blue with screw clamp for 0.5 to 1.5mm² cable **Terminals**

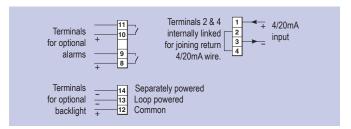
Scale card Slide-in card showing units of measurement and tag

information through display window.

DIMENSIONS (mm)



TERMINAL CONNECTIONS



Accessories

Backlight Green, may be loop or separately powered

Loop powered Indicator input voltage 5V Separately powered 11V at 35mA from IS interface

Two alarm outputs each of which may be independently Alarms

configured as a high or low alarm contact with a

NO or NC output.

Output Isolated, voltage free solid state switch complying with

requirements for simple apparatus.

 $5\Omega + 0.7V \text{ max}$ Ron

Legend plate Stainless steel plate laser engraved tag number or

application information attached to rear of the instrument,

visible from the front. #

Pipe mounting kit BA393G 316 stainless steel #

Panel mounting kits #

For BA304G & BA304G-SS

BA394G Mounts indicator into an open panel aperture, does not

seal aperture.

For BA304G

BA494G Mounts indicator into an open panel aperture & seals aperture

For BA304G-SS

BA494G-SS Mounts indicator into an open panel aperture & seals aperture

Including 4/20mA loop maintenance diode Back-box terminals

for BA304G.

See accessory datasheet for details

HOW TO ORDER

Please specify

Model number GRP enclosure BA304G BA304G-SS Stainless steel enclosure

Display mode Linear, root or lineariser Display at: Include position of 4.000mA XXXX

decimal point & XXXX 20.000mA sign if negative.

Scale card marking Units

Legend required Tag Legend required

Please specify if required Accessories Display backlight Backlight

Dual alarms Alarms Stainless legend plate Legend required Pipe mounting kit BA393G

BA394G, BA494G or BA494G-SS Panel mounting kit

Back-box terminals Back-box terminals

* Will be set to display 0.0 at 4mA and 100.0 at 20mA with a linear display if calibration information is not supplied. Can easily be recalibrated on-site.